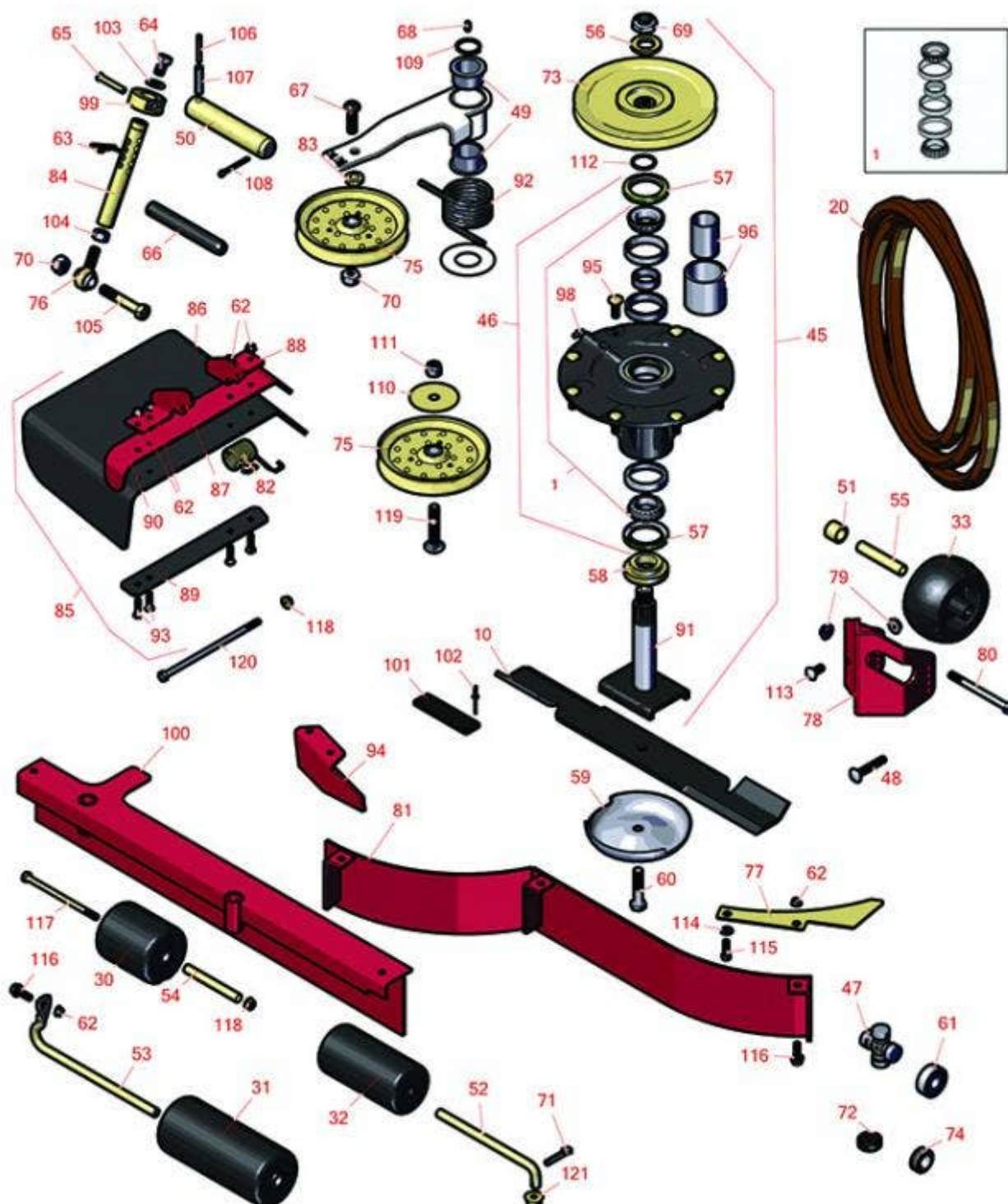


## Replaces Toro Groundsmaster 3280-D

## Parts

## 60in Rotary Deck - Model 30366

### Deck Parts



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# Replaces Toro Groundsmaster 3280-D Parts

60in Rotary Deck - Model 30366  
Deck Parts



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Overhaul Kits

|   |                  |                      |                                         |   |  |
|---|------------------|----------------------|-----------------------------------------|---|--|
| 1 | <b>R110-8297</b> | 110-8297,<br>26-1830 | Bearing Set w/Retaining Rings - Spindle | 3 |  |
|---|------------------|----------------------|-----------------------------------------|---|--|

## Rotary Blades

|    |                     |                                          |                              |   |  |
|----|---------------------|------------------------------------------|------------------------------|---|--|
| 10 | <b>R110-4702-03</b> | 110-4701-03,<br>110-4702,<br>110-4702-03 | Mower Blade - High Lift 20.5 | 3 |  |
|----|---------------------|------------------------------------------|------------------------------|---|--|

## Belts

|    |                  |          |                   |   |  |
|----|------------------|----------|-------------------|---|--|
| 20 | <b>R108-4391</b> | 108-4391 | Belt - Double Hex | 1 |  |
|----|------------------|----------|-------------------|---|--|

## Tires & Rollers

|    |                 |                      |                      |   |  |
|----|-----------------|----------------------|----------------------|---|--|
| 30 | <b>R93-4803</b> | 93-4803              | Roller - Deck        | 2 |  |
| 31 | <b>R68-6710</b> | 68-6710              | Roller - Rotary Deck | 1 |  |
| 32 | <b>R36-1740</b> | 36-1740              | Roller - Rotary Deck | 2 |  |
| 33 | <b>R68-2730</b> | 1-603299,<br>68-2730 | Wheel - Anti Scalp   | 2 |  |

*Tech Note: Ser# 260000001-260999999:*

## Other Parts Available

|                                             |                  |                     |                                |   |  |
|---------------------------------------------|------------------|---------------------|--------------------------------|---|--|
| 45                                          | <b>R119-4778</b> | 119-4778            | Spindle Assy                   | 3 |  |
| <i>Tech Note: Ser# 310000201-316999999:</i> |                  |                     |                                |   |  |
| 46                                          | <b>R119-4777</b> | 119-4777            | Spindle Assy                   | 1 |  |
| 47                                          | <b>R54-9180</b>  | 54-9180,<br>99-6570 | Kit - U-Joint                  | 2 |  |
| 48                                          | <b>R3231-7</b>   | 3231-33,<br>3231-7  | Bolt - Carriage 3/8-16 x 2-1/4 | 2 |  |
| 49                                          | <b>R93-4510</b>  | 93-4510             | Bushing                        | 2 |  |

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# Replaces Toro Groundsmaster 3280-D Parts

60in Rotary Deck - Model 30366  
Deck Parts



| Item No                                     | R&R Part No.     | OEM Part No.                                    | Description                     | Qty Req | Order Quantity |
|---------------------------------------------|------------------|-------------------------------------------------|---------------------------------|---------|----------------|
| 50                                          | <b>R98-2330</b>  | 98-2330                                         | Pin - Pivot Assy                | 2       |                |
| 51                                          | <b>R98-7913</b>  | 98-7913                                         | Spacer - Tube                   | 1       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                  |                                                 |                                 |         |                |
| 52                                          | <b>R40-0340</b>  | 40-0340                                         | Shaft - Rear Roller             | 2       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                  |                                                 |                                 |         |                |
| 52                                          | <b>R110-9683</b> | 110-9683                                        | Shaft - Rear Roller             | 2       |                |
| 53                                          | <b>R68-6840</b>  | 68-6840                                         | Shaft - Roller                  | 1       |                |
| 54                                          | <b>R105-4549</b> | 105-4549                                        | Spacer - Deck Roller            | 2       |                |
| 55                                          | <b>R98-7912</b>  | 98-7912                                         | Bushing - Spanner Wheel         | 1       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                  |                                                 |                                 |         |                |
| 56                                          | <b>R104-8322</b> | 104-8322,<br>120-5576                           | Washer - Spindle Shaft Hardened | 3       |                |
| 57                                          | <b>R253-154</b>  | 253-154                                         | Seal - Spindle                  | 6       |                |
| 58                                          | <b>R92-9800</b>  | 69-6950,<br>69-6980,<br>92-9800                 | Spacer - Spindle                | 3       |                |
| 59                                          | <b>R72-9361</b>  | 27-1000,<br>27-1001,<br>72-9360,<br>72-9361     | Cup - Anti-Scalp                | 3       |                |
| 60                                          | <b>R92-5816</b>  | 92-5816                                         | Bolt - Hex HD 1/2-20 x 2-1/4    | 3       |                |
| 61                                          | <b>R108-9017</b> | 108-9017,<br>120-3366                           | Bearing-Stainless               | 4       |                |
| 62                                          | <b>R104-8301</b> | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged  | 24      |                |

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# Replaces Toro Groundsmaster 3280-D Parts

60in Rotary Deck - Model 30366  
Deck Parts



| Item No | R&R Part No.     | OEM Part No.                                                                                                                                   | Description                                   | Qty Req | Order Quantity |
|---------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|---------|----------------|
| 62      | <b>R32128-19</b> | 104-8301,<br>104-9301,<br>32128-19                                                                                                             | Locknut - 3/8-16 Flanged Top Lock             | 24      |                |
| 63      | <b>R3290-467</b> | 3290-467                                                                                                                                       | Pin-Hair                                      | 2       |                |
| 64      | <b>R3213-20</b>  | 3213-20                                                                                                                                        | Bolt - 1/2-20 x 3/4 Gr 5 Hex                  | 2       |                |
| 65      | <b>R107-3457</b> | 107-3457                                                                                                                                       | Clevis Pin - 5/16 x 1 7/8                     | 2       |                |
| 66      | <b>R107-7904</b> | 107-7904                                                                                                                                       | Pin - Clevis                                  | 2       |                |
| 67      | <b>R108-1993</b> | 108-1993                                                                                                                                       | Screw - 1/2-13 x 1 3/4 Button Socket Head Cap | 1       |                |
| 68      | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                              | 1       |                |
| 69      | <b>R32127-46</b> | 32127-46,<br>3296-60                                                                                                                           | Locknut                                       | 3       |                |
| 70      | <b>R3296-25</b>  | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645                                      | Locknut - 1/2-13 Heavy ESNA                   | 1       |                |

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# Replaces Toro Groundsmaster 3280-D Parts

60in Rotary Deck - Model 30366  
Deck Parts



| Item No                                     | R&R Part No. | OEM Part No.                                                                                   | Description                  | Qty Req | Order Quantity |
|---------------------------------------------|--------------|------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 71                                          | R3272-11     | 01-151-0010,<br>01-151-0040,<br>28-18-D,<br>28-28-D,<br>3211-72,<br>3272-11                    | Pin - Cotter                 | 2       |                |
| 72                                          | R63-9750     | 63-9750,<br>64-9750                                                                            | Mount - Rubber               | 4       |                |
| 73                                          | R104-3546    | 104-3546                                                                                       | Pulley - Lower Driven        | 3       |                |
| 74                                          | R105-7441    | 105-7441                                                                                       | Bearing - Spherical          | 4       |                |
| 75                                          | R01-268-0160 | 01-268-0160                                                                                    | Pulley - V Idler             | 2       |                |
| 76                                          | R105-2808    | 105-2808                                                                                       | Rod End                      | 2       |                |
| 77                                          | R115-1421    | 115-1421                                                                                       | Plate - Turbo                | 1       |                |
| 78                                          | R106-7354-01 | 106-7354-01                                                                                    | Mount - Wheel - LH           | 1       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |              |                                                                                                |                              |         |                |
| 79                                          | R32128-43    | 30-8990,<br>32128-43,<br>3290-357                                                              | Nut - Flanged Whiz - 3/8-16  | 4       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |              |                                                                                                |                              |         |                |
| 79                                          | R3296-39     | 32127-25,<br>32128-36,<br>3290-357,<br>3296-17,<br>3296-22,<br>3296-39,<br>915663P,<br>99-7443 | Locknut - 3/8-16 Nylon       | 4       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |              |                                                                                                |                              |         |                |
| 80                                          | R323-23      | 01-150-0810,<br>01-178-0636,<br>20-60-AGD,<br>323-23                                           | Bolt - Hex HD 3/8-16 x 4-1/2 | 1       |                |

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# Replaces Toro Groundsmaster 3280-D Parts

60in Rotary Deck - Model 30366  
Deck Parts



| Item No                                     | R&R Part No.        | OEM Part No.                           | Description                    | Qty Req | Order Quantity |
|---------------------------------------------|---------------------|----------------------------------------|--------------------------------|---------|----------------|
| <i>Tech Note: Ser# 260000001-260999999:</i> |                     |                                        |                                |         |                |
| 81                                          | <b>R105-7657-01</b> | 105-7657-01                            | Baffle Assy                    | 1       |                |
| 82                                          | <b>R108-4052</b>    | 108-4052                               | Spring - Torsion               | 1       |                |
| 83                                          | <b>R108-1924</b>    | 108-1924                               | Spacer-Idler                   | 1       |                |
| 84                                          | <b>R107-7284</b>    | 107-7284                               | Tube - HOC                     | 2       |                |
| 85                                          | <b>R108-2792</b>    | 108-2792                               | Rubber Deflector Assy          | 1       |                |
| 86                                          | <b>R151416</b>      | 108-5029,<br>110-0759,<br>151416       | Deflector - Long               | 1       |                |
| 87                                          | <b>R106-3253-01</b> | 106-3253-01,<br>108-7766-03            | Plate-Hinge, Front             | 1       |                |
| 88                                          | <b>R108-4059-01</b> | 108-4059-01,<br>108-7767-03            | Plate-Hinge, Rear              | 1       |                |
| 89                                          | <b>R106-3248-03</b> | 106-3248-03                            | Strap - Discharge              | 1       |                |
| 90                                          | <b>R106-3246-01</b> | 106-3246-01                            | Deflector                      | 1       |                |
| 91                                          | <b>R108-1956</b>    | 108-1956,<br>139-1042,<br>139-6338     | Shaft Assy - Spindle           | 1       |                |
| 92                                          | <b>R108-1921</b>    | 108-1921                               | Torsion Spring - Idler         | 1       |                |
| 93                                          | <b>R3231-4</b>      | 01-157-0440,<br>01-173-0612,<br>3231-4 | Bolt - Carriage 3/8-16 x 1-1/2 | 4       |                |
| 94                                          | <b>R106-3216-01</b> | 106-3216-01                            | Baffle - Discharge             | 1       |                |
| <i>Tech Note: Ser# 260000001-315999999:</i> |                     |                                        |                                |         |                |
| 94                                          | <b>R130-8744-01</b> | 130-8744-01                            | Baffle - Discharge             | 1       |                |
| <i>Tech Note: Ser# 403360001-999999999:</i> |                     |                                        |                                |         |                |

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# Replaces Toro Groundsmaster 3280-D Parts

60in Rotary Deck - Model 30366  
Deck Parts



| Item No                                     | R&R Part No.        | OEM Part No.                                                                                        | Description                          | Qty Req | Order Quantity |
|---------------------------------------------|---------------------|-----------------------------------------------------------------------------------------------------|--------------------------------------|---------|----------------|
| 95                                          | <b>R114-8195</b>    | 114-8195,<br>R & R ONLY                                                                             | Bolt- Ribbed Neck                    | 24      |                |
| <i>Tech Note: Ser# 403360001-999999999:</i> |                     |                                                                                                     |                                      |         |                |
| 95                                          | <b>R3234-24</b>     | 3234-24,<br>3234-8,<br>3234.24,<br>66-9301                                                          | Bolt - Hex Ser Was HD 3/8-16 x 1-1/4 | 24      |                |
| <i>Tech Note: Ser# 260000001-290999999:</i> |                     |                                                                                                     |                                      |         |                |
| 96                                          | <b>R108-1954</b>    | 108-1954                                                                                            | Spacer Set- Bearing                  | 1       |                |
| 98                                          | <b>R302-60</b>      | 302-60                                                                                              | Zerk - Grease 90 Deg.                | 1       |                |
| 99                                          | <b>R110-0641</b>    | 110-0641                                                                                            | Collar - HOC                         | 2       |                |
| 100                                         | <b>R127-4858-01</b> | 127-4858-01                                                                                         | Baffle Assy                          | 1       |                |
| 101                                         | <b>R108-1914</b>    | 108-1914                                                                                            | Pad - Bumper                         | 2       |                |
| 102                                         | <b>R3269-24</b>     | 3269-24                                                                                             | Rivet - 1/8 x 1/2 Blind              | 8       |                |
| 103                                         | <b>R3256-26</b>     | 01-166-0540,<br>01-166-0820,<br>17-2530,<br>24-13-BD,<br>30-8570,<br>3256-26,<br>356206,<br>48-9390 | Washer - 1/2 in                      | 2       |                |
| 103                                         | <b>R87-7270-01</b>  | 87-7270                                                                                             | Washer - Flat 1/2                    | 2       |                |

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# Replaces Toro Groundsmaster 3280-D Parts

60in Rotary Deck - Model 30366  
Deck Parts



| Item No | R&R Part No.     | OEM Part No.                                                                                                                                | Description                    | Qty Req | Order Quantity |
|---------|------------------|---------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 103     | <b>R453017</b>   | 01-166-0050,<br>01-166-0240,<br>01-166-0800,<br>24-13-AD,<br>24-14-AD,<br>32-8110,<br>3256-26,<br>3256-6,<br>453017,<br>69-8980,<br>87-7270 | Washer - Flat 1/2              | 2       |                |
| 104     | <b>RMM607</b>    | 01-158-0610,<br>01-191-0820,<br>21-3900,<br>3220-5,<br>45-0170,<br>5/1/3220                                                                 | Nut - Jam 1/2-20 Zinc          | 2       |                |
| 105     | <b>R325-12</b>   | 01-150-0320,<br>01-150-0880,<br>01-178-0824,<br>20-93-AD,<br>325-12                                                                         | Bolt - Hx HD                   | 2       |                |
| 106     | <b>R32121-61</b> | 32121-61                                                                                                                                    | Pin - Spring Roll 7/32 x 1-3/4 | 2       |                |
| 107     | <b>R32121-67</b> | 32121-67                                                                                                                                    | Pin - Spring Roll 3/8 x 1-3/4  | 2       |                |
| 108     | <b>R3272-24</b>  | 3272-24                                                                                                                                     | Cotter Pin - 3/16 x 1 3/4      | 2       |                |
| 108     | <b>R3272-19</b>  | 3272-19                                                                                                                                     | Pin - Cotter                   | 2       |                |
| 109     | <b>R32120-84</b> | 32120-84                                                                                                                                    | Ring - Snap                    | 1       |                |
| 110     | <b>R100-3102</b> | 100-3102                                                                                                                                    | Washer-Flat                    | 1       |                |
| 111     | <b>RF5003</b>    | 32127-29,<br>32131-5,<br>32132-5,<br>3296-23                                                                                                | Locknut - ESNA 1/2-13          | 1       |                |
| 112     | <b>R106-7159</b> | 106-7159                                                                                                                                    | O-Ring                         | 3       |                |

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60in Rotary Deck - Model 30366  
Deck Parts



| Item No                                     | R&R Part No.     | OEM Part No.                                                                                                                                 | Description                            | Qty Req | Order Quantity |
|---------------------------------------------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|---------|----------------|
| 113                                         | <b>R3231-27</b>  | 3231-1,<br>3231-27                                                                                                                           | Bolt - Carriage 3/8-16 x 7/8           | 3       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                  |                                                                                                                                              |                                        |         |                |
| 114                                         | <b>R453009</b>   | 01-166-0400,<br>24-10-BD,<br>24-9-AD,<br>32-9650,<br>3256-2,<br>3256-23,<br>3256-3,<br>3256-67,<br>3290-217,<br>3556-3,<br>4-2390,<br>7-0152 | Washer - Flat 5/16 SAE                 | 2       |                |
| 114                                         | <b>R310266</b>   | 3256-23,<br>3256-3,<br>3556-3                                                                                                                | Washer - Flat 5/16 USS                 | 2       |                |
| 115                                         | <b>R3274-104</b> | 3274-104                                                                                                                                     | Bolt - Hx Soc Button HD                | 2       |                |
| 116                                         | <b>R3234-42</b>  | 3234-42                                                                                                                                      | Bolt - 3/8-16 x 1 Hx HD Fl             | 8       |                |
| 117                                         | <b>R322-49</b>   | 20-41-AD,<br>322-49                                                                                                                          | Bolt - 5/16-18 x 5 1/2 Hex HD GR5      | 1       |                |
| 118                                         | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041                                                                                                          | Locknut - 5/16-18 Flanged Y/Zinc       | 1       |                |
| 119                                         | <b>R3233-34</b>  | 3233-34                                                                                                                                      | Carriage Bolt - 1/2-13 x 2 1/2 Grade 5 | 1       |                |
| 120                                         | <b>R322-50</b>   | 322-50                                                                                                                                       | Bolt - Hx HD 5/16-18 x 7 1/2           | 1       |                |
| 121                                         | <b>R32128-23</b> | 32128-23,<br>3218-23,<br>99-5107                                                                                                             | Nut - Lock Hex Flanged 1/2-13          | 2       |                |

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