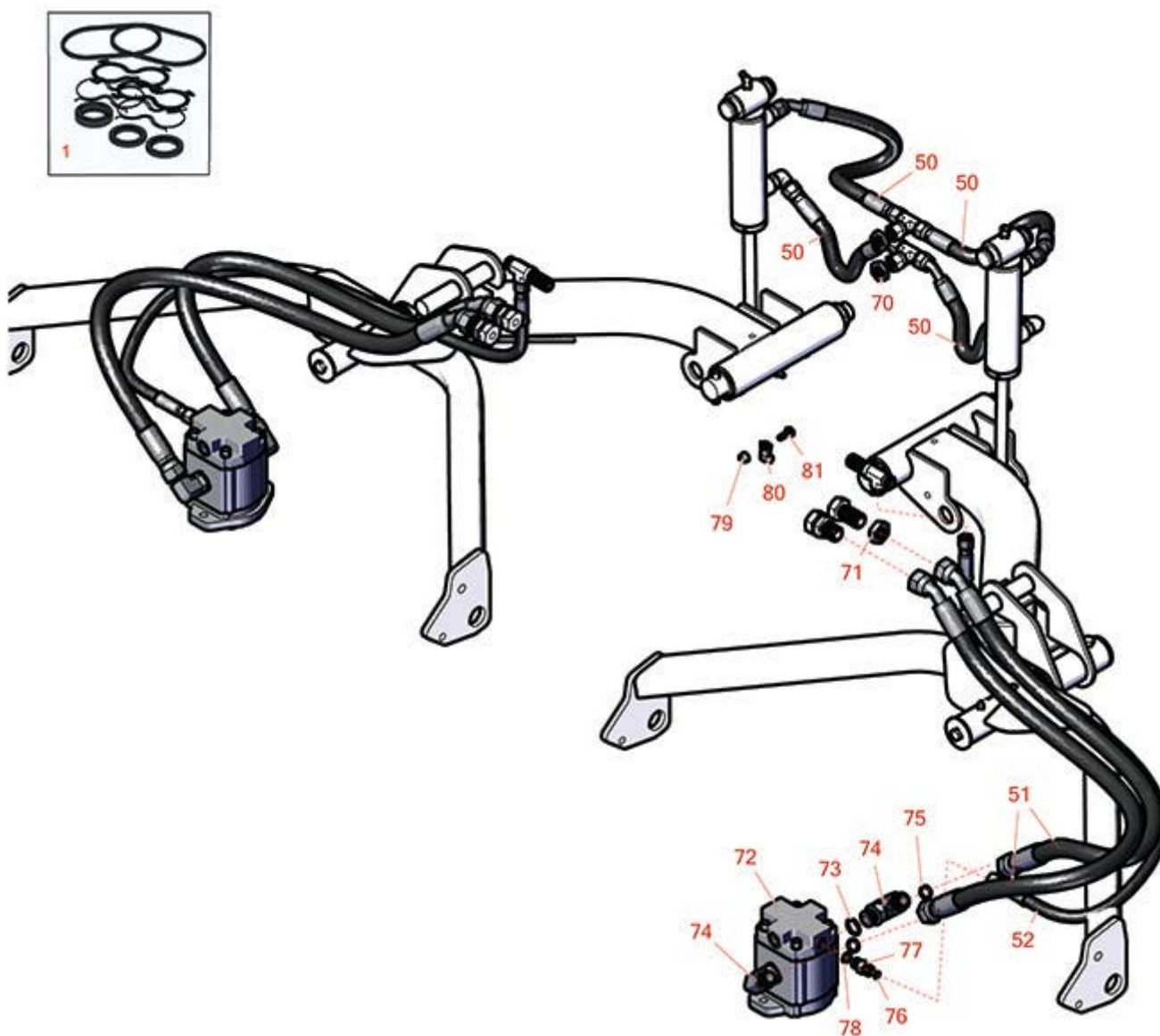




# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit - Model 30893  
Rear Lift Arm Hydraulics*



All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit - Model 30893  
Rear Lift Arm Hydraulics*



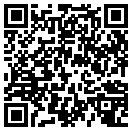
| Item No                      | R&R Part No.     | OEM Part No.                                    | Description                         | Qty Req | Order Quantity |
|------------------------------|------------------|-------------------------------------------------|-------------------------------------|---------|----------------|
| <b>Overhaul Kits</b>         |                  |                                                 |                                     |         |                |
| 1                            | <b>R117-0235</b> | 117-0235                                        | Seal Kit - Fits R117-5141 Hyd Motor | 1       |                |
| <b>Hoses</b>                 |                  |                                                 |                                     |         |                |
| 50                           | <b>R105-9238</b> | 105-9238                                        | Hydraulic Hose Assy                 | 4       |                |
| 51                           | <b>R104-5505</b> | 104-5505                                        | Hydraulic Hose Assy                 | 4       |                |
| 52                           | <b>R104-5502</b> | 104-5502                                        | Hydraulic Hose Assy                 | 2       |                |
| <b>Other Parts Available</b> |                  |                                                 |                                     |         |                |
| 70                           | <b>R340-70</b>   | 340-70                                          | Nut - Lock                          | 2       |                |
| 71                           | <b>R340-74</b>   | 340-74                                          | Locknut - Bulkhead                  | 4       |                |
| 72                           | <b>R117-5141</b> | 105-9820,<br>105-9872,<br>117-5141,<br>137-5571 | Hydraulic Motor                     | 2       |                |
| 73                           | <b>R237-80</b>   | 237-80,<br>327-80                               | O-Ring                              | 4       |                |
| 74                           | <b>R340-17</b>   | 340-17                                          | No 10 Male Orfs x No 10 Male Orb    | 4       |                |
| 75                           | <b>R237-65</b>   | 237-65,<br>237.65                               | O-Ring                              | 4       |                |
| 76                           | <b>R237-21</b>   | 237-21,<br>327-21                               | O-Ring                              | 2       |                |
| 77                           | <b>R340-92</b>   | 340-92                                          | Hydraulic Fitting - Striaght        | 2       |                |
| 78                           | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78                  | O-Ring                              | 2       |                |
| 79                           | <b>R104-7201</b> | 104-7201                                        | Locknut - 1/4-20 ESNA Flanged       | 1       |                |
| 80                           | <b>R2412-89</b>  | 2412-113,<br>2412-89                            | Clamp                               | 1       |                |

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# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit - Model 30893*  
*Rear Lift Arm Hydraulics*



| Item No | R&R Part No.   | OEM Part No. | Description                       | Qty Req | Order Quantity |
|---------|----------------|--------------|-----------------------------------|---------|----------------|
| 81      | <b>R3234-4</b> | 3234-4       | Bolt - Hx Ser Was HD 1/4-20 x 3/4 | 1       |                |

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