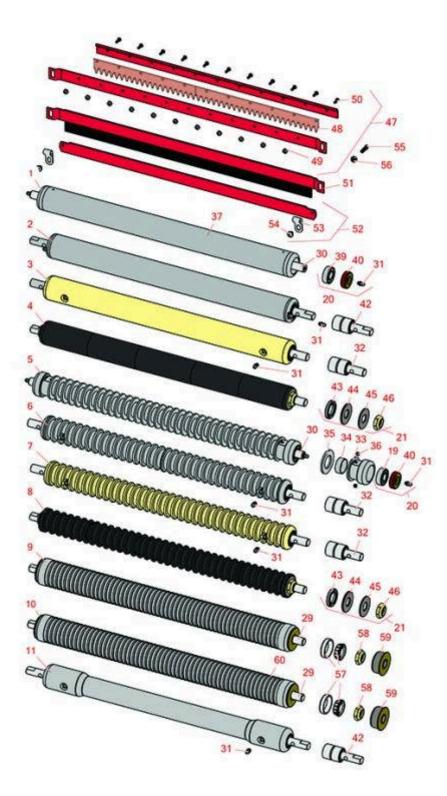




Cutting Unit Front Rollers









Cutting Unit Front Rollers OEM

	R&R Part No.	Front Rollers OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Front Rollers						
1	R158776	158776, 162917	Roller - Smooth Tubular Steel	1			
2	R52-3120		Roller - Smooth Tubular Steel	1			
	Detail Description: Constructed with "water-pump" style bearings.:						
3	R101126		Roller - Smooth Solid Steel	1			
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:						
4	R101336		Roller - Smooth UHMW Polyethylene	1			
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
5	R68527R		Roller - Grooved Repairable Steel	1			
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
6	R101123		Roller - Grooved Machined Solid Aluminum	1			
	Detail Description: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:						
7	R68577	68577	Roller - Grooved Machined Solid Steel	1			
	Detail Description: Machined from solid steel, this heavyweight roller uses greasable "water-pump" style bearings.:						
8	R101330		Roller - Grooved UHMW Polyethylene	1			
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
9	R68613	68613	Roller - Grooved Repairable Steel	1			

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Cutting Unit Front Rollers

OEM Qty No Part No. Part No. Description Req Quantity Detail Description: Machined from heavy wall steel tubing and a through shaft with greasable tapered bearings.: Roller - Grooved Machined 10 **R68614** 68614 1 Aluminum Detail Description: Machined from aluminum tubing and a through shaft with tapered bearings.: 11 **R101122** Roller - Swaged Machined Aluminum 1 Detail Description: Constructed with "water-pump" style bearings, this steel tubular roller contacts the ground only on the outer 2-7/8" of the roller.: **Overhaul Kits** Overhaul Kit - Roller 20 **R100130** 100130 Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 100139, 21 **R101395** Overhaul Kit - UHMW Roller 1 101395 Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: Other Parts Available Shaft - Roller 29 **R3009725** 3009725 1 30 **R102030** Shaft - Front Roller 1 102030 302-5, 471214, Fitting - Grease 2 R302-5 471223, 471226 101481, 32 **R101481** Bearing - Roller 2 311839 Detail Description: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 33 **R150650** Roller End - 2 Repairable 2 34 **R150651** Spacer - 2-3/8 Roller 34

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Cutting Unit Front Rollers

	R&R Part No.	Front Rollers OEM Part No.	Description	Qty Req	Order Quantity
35	R150652	150652, 325262	Washer - 2 Roller	33	
36	R150690	150690, 415509	Screw - Set 1/4-20 x 1/4	4	
37	R129594	131426	Tube - Assy Rear/Front Roller	1	
39	R303558	303558	Bearing - Roller	2	
40	R305115	305115	Seal - Roller	2	
42	R21-8430		Bearing - Roller	2	
43	R150347T		Seal - Nonstick Lip	2	
44	R150334A		Washer - Thrust SAE660 Bronze	2	
45	R150333		Washer - Flat Keyed Outer SS	2	
46	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
47	R129914		Comb - Assy	1	
48	R8-2530		Comb - Urethane	1	
49	R3296-9S		Nut - Hex Comb	11	
50	R3249-3		Screw - Comb	11	
51	R129913	129913	Brush Assy	1	
52	R102024	102024	Scraper - Solid Roller	1	
53	R303159	303159	Clip - Roller Scraper	2	
54	R407586	407586	Screw - 1/4-20 x 1/4 Pan HD	2	
55	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
56	R443102	443102	Nut - 1/4-20 Yellow Zinc	4	

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Cutting Unit Front Rollers

Item R&R No Part	OEM No. Part i	No. Descriptio		Qty Order Req Quantity
57 R503	378 5033	78 Bearing -	with Cup	2
59 R301	3010	210 Seal - Roll	er 2	2
60 R300	3000	394 Tube - Alu	uminum Grooved Roller	1