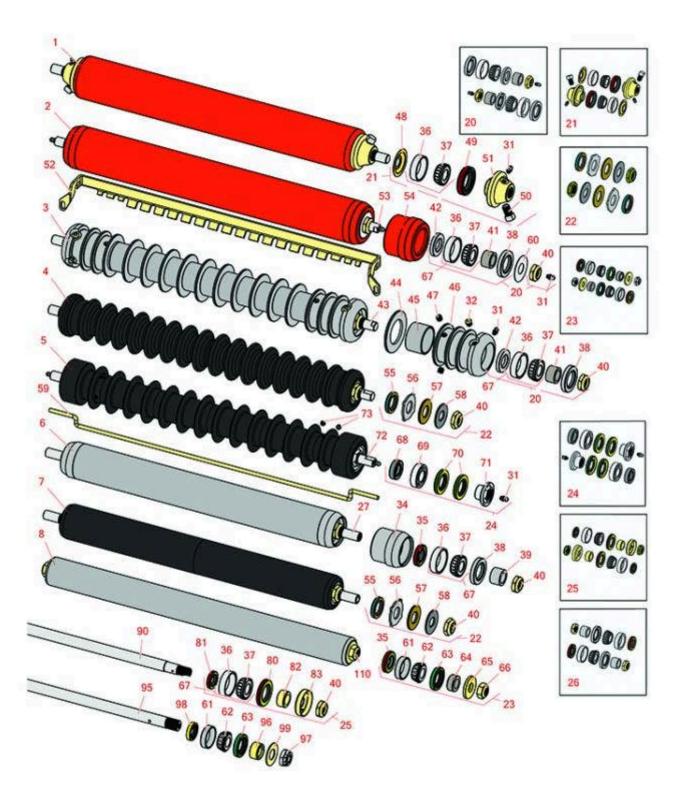


### **Replaces Jacobsen LF-3400 Parts**

7" Reel Units Rollers







Qty

7" Reel Units Rollers

No	Part No.	Part No.	Description	Req	Quantity	
R&R I	Front Rollers					
1	R700530	132202	Roller - Smooth Tubular Steel	0		
	Detail Description. tapered bearings j		gh shaft, this heavy-duty roller uses greasable			
2	R700535		Roller - Smooth Tubular Steel	0		
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:					
3	R100100	123268	Roller - Grooved Repairable Steel	0		
	Detail Description: be repaired by un	r can				
4	R1013602		Roller - Grooved UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1 <sup>st</sup> solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:					
5	R1013670		Roller - Grooved UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:					
R&R I	Rear Rollers					
6	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	0		
	Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:					
7	R1013662		Roller - Smooth UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					





Rollers

No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
8	R1000770	1000770	Roller - Smooth Heavy Duty Tubular Steel	0				
	•	Constructed with a through ed life. Body length measu	h shaft, this heavy-duty roller uses tapered ures 23-1/4".:					
Over	haul Kits							
20	R100137		Overhaul Kit - Roller	1				
		Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:						
21	R700505		Conversion Kit - Roller	1				
	Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:							
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1				
	Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:							
23	R100139		Overhaul Kit - Roller	0				
	Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:							
24	R114-5430	114-5430	Overhaul Kit - Roller	1				
	Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:							
			Seals; 2 ea.: R302-5 Grease Zerks, R114-3717	' Seals,				
25			Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Overhaul Kit - Roller	7 Seals, 0				
25	R112-5290 Bearings R100136  Detail Description: In	s & R114-3745 Locknuts: 		0				
	R112-5290 Bearings R100136  Detail Description: In	s & R114-3745 Locknuts: 	Overhaul Kit - Roller Sear Sleeves, R253-152 Seals, R253-117 Seals,	0				





Rollers

	R&R Part No.	Noners	OEM Part No.	Description	Qty Req	Order Quantity
27	R100106		100106	Shaft - Fits HD Rear Roller	1	
31	R302-5		302-5, 471214, 471223, 471226	Fitting - Grease	2	
32	R170714		170714, 471240, 471242	Fitting - Pressure Relief	2	
34	R61-0380			Roller End - Cap Solid	1	
35	R253-152		3001656	Seal - Inner Roller	2	
36	R254-79		254-79, 4121175	Cup - Bearing	2	
	Detail Desc	cription: Use R	254-79M installation	n mandrel to properly install race.:		
37	R254-78		254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
38	R253-117		253-117, 3004882	Seal - Outer Triple Lip	2	
39	R150674		150674	Sleeve - Wear 3/4 Plated	2	
40	R3296-15		3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
41	R5-4038		5-4038	Sleeve - Wear Reel Shaft	2	
42	R253-122			Seal	2	
43	R100102		3003416, 366589	Shaft - Roller	1	
44	R150673		150673	Washer - 3 Repairable Roller	11	
45	R150676		150676	Spacer - 2-3/4 Dia x 1-1/4 L	0	
46	R100103			Roller End - Grooved	2	





Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
48	R700502	700502	Retainer - Grease	2	
49	R328062	328062	Seal - Roller	2	
50	R412063	412063	Screw - Sq. HD. Set	2	
51	R700501	700501	Roller End - Regreasable	2	
52	R100110	100110, 391202	Scraper - Fits R100100	1	
	Detail Description: Fits R10	00100 3" Grooved Roller	- 1-1/4" Spacing:		
52	R391202	391202	Scraper - Fits OEM Roller	1	
53	R700538	700538	Shaft - Fits R700535	1	
54	R170308		Roller End - Solid 3	2	
55	R1503470		Seal - Inner Wiper	2	
56	R1503230		Washer - Thrust Outer Keyed	2	
57	R1503471		Washer - Thrust SAE660 Bronze	2	
58	R150333		Washer - Flat Keyed Outer SS	2	
59	R3005316	3005316	Scraper - 24 Rear Roller (Rod)	1	
59	R3009280	3009280	Scraper - 22 Rear Roller (Rod)	1	
60	R150504	150504	Washer	1	
61	R254-67	307108, 5000625, 500625	Cup - Bearing	2	
62	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2	
63	R337593	3000983, 337593	Seal	2	





Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
64	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
65	R3000698	3000698	Washer	2	
66	R3296-33	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2	
67	R500534	500534, R500534	Bearing - with Cup	2	
	Detail Description: Kit in	ncludes: 1 ea R254-78-	Bearing Cone & R254-79 Bearing Cone:		
68	R114-3717		Seal	2	
69	R112-5290		Bearing - Stainless	2	
70	R112-7494		Seal	4	
71	R114-3745		Locknut - Bearing - Stainless	2	
72	R1013671		Shaft - Roller	1	
73	R300106		Screw - Set 5/16-18 x 1/4	4	
Replo	aces Jacobsen 123268 3	" Roller Parts			
80	R338646	338646	Seal - Outer Roller	2	
81	R338647	338647	Seal - Inner Roller	2	
82	R366168	336168, 366168	Sleeve - Wear Hardened	2	
83	R338645	338645	Deflector - Cup	2	
Replo	aces Jacobsen 1000770	2" Roller Parts			
90	R3001654	3001654	Shaft - Roller	1	
Replo	aces Jacobsen 1002446	(24") & 1003728 (22")	2-1/2" Solid Roller Parts		
95	R3005318	3005318	Shaft - Fits OEM 1002446	1	





Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
95	R3008027	3008027	Shaft - Fits 1003728 Roller	1	
96	R3005156	3005156	Sleeve - Wear Hardened	2	
97	R445798	445798	Locknut - 3/4-16 Stover	2	
98	R548274	548274	Seal - Oil	2	
99	R365210	365210	Washer	2	