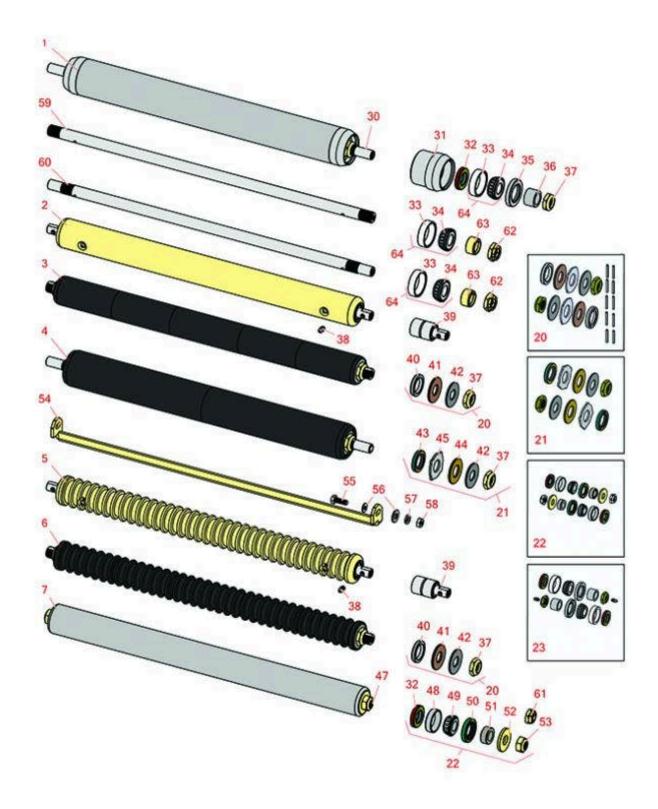




7" Cutting Unit Rear Rollers







Order

Qty

7" Cutting Unit Rear Rollers OEM

| No<br>No | Part No.   | Part No.  | Description   | Req     | Quantity |
|----------|--|---|---|---------|----------|
| R&R F    | Rear Rollers   |   |   |         |          |
| 1        | R100105  | 100105,<br>1002446,<br>1003728                              | Roller - Smooth Heavy Duty<br>Tubular Steel                               | 1       |          |
|          | ,  | c Constructed with a throนุ<br>ded life. This roller body ท | gh shaft, this heavy duty roller uses tapered<br>neasures 21" in length.: |         |          |
| 2        | R68597   | 68597   | Roller - Smooth Solid Steel   | 1       |          |
|          | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:   |   |   | er-     |          |
| 3        | R101335  |   | Roller - Smooth UHMW<br>Polyethylene                                      | 1       |          |
|          | Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:  |   |   | d       |          |
| 4        | R1013662   |   | Roller - Smooth UHMW<br>Polyethylene                                      | 1       |          |
|          | Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:  |   |   |         |          |
| 5        | R101120  | 101120,<br>68580  | Roller - Grooved Machined Solid<br>Steel                                  | 1       |          |
|          | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water pump" style bearings.:   |   |   | er-     |          |
| 6        | R101337  |   | Roller - Grooved UHMW<br>Polyethylene                                     | 1       |          |
|          | Detail Description: Machined from solid UHMW, this low maintenance roller rotates around solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4": |   |   | nd a 1" |          |
| 7        | R1000770   | 1000770   | Roller - Smooth Heavy Duty<br>Tubular Steel                               | 1       |          |
|          |  | : Constructed with a throug<br>ded life. Body length meas   | gh shaft, this heavy-duty roller uses tapered sures 23-1/4".:             |         |          |

#### **Overhaul Kits**

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7" Cutting Unit Rear Rollers

| 14   | Rear Rollers   |                     |  |            |                   |  |
|------|--|---------------------|--|------------|-------------------|--|
|      | R&R<br>Part No.  | OEM<br>Part No.     | Description  | Qty<br>Req | Order<br>Quantity |  |
|      | R101395  | 100139,<br>101395   | Overhaul Kit - UHMW Roller   | 0          | Quantity          |  |
|      | Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Wash R150334A Bronze Thrust Washers:                               |                     |  |            |                   |  |
| 21   | R101399  |                     | Overhaul Kit - UHMW 2 Pc Roller  | 1          |                   |  |
|      | Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers: |                     |  |            |                   |  |
| 22   | R100139  |                     | Overhaul Kit - Roller  | 0          |                   |  |
|      | Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:   |                     |  |            |                   |  |
| 23   | R100136  |                     | Overhaul Kit - Roller  | 0          |                   |  |
|      | •  |                     | Near Sleeves, R253-152 Seals, R253-117 Sea<br>3296-15 Locknuts & R302-5 Grease Fittings: | ls,        |                   |  |
| Othe | r Parts Available  |                     |  |            |                   |  |
| 30   | R100106  | 100106              | Shaft - Fits HD Rear Roller  | 1          |                   |  |
| 31   | R61-0380   |                     | Roller End - Cap Solid   | 2          |                   |  |
| 32   | R253-152   | 3001656             | Seal - Inner Roller  | 2          |                   |  |
| 33   | R254-79  | 254-79,<br>4121175  | Cup - Bearing  | 2          |                   |  |
|      | Detail Description: Use R254-79M installation mandrel to properly install race.:   |                     |  |            |                   |  |
| 2.4  | R254-78  | 254-78,<br>385174,  | Tapered Bearing Cone   | 2          |                   |  |
| 34   |  | 4121174,<br>4135152 |  |            |                   |  |
|      | R253-117   | 4121174,            | Seal - Outer Triple Lip  | 2          |                   |  |

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# Replaces Jacobsen LF-3407 Parts 7" Cutting Unit



Rear Rollers

|    | R&R<br>Part No. | OEM<br>Part No.                        | Description                    | Qty<br>Req | Order<br>Quantity |
|----|-----------------|--|--------------------------------|------------|-------------------|
| 37 | R3296-15        | 3296-15,<br>367029,<br>444742          | Locknut - 3/4-16 Nylon Jam     | 2          |                   |
| 38 | R302-5          | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease               | 2          |                   |
| 39 | R101482         | 101482                                 | Bearing - Rear Machined Roller | 2          |                   |
| 40 | R150347T        |  | Seal - Nonstick Lip            | 2          |                   |
| 41 | R150334A        |  | Washer - Thrust SAE660 Bronze  | 2          |                   |
| 42 | R150333         |  | Washer - Flat Keyed Outer SS   | 2          |                   |
| 43 | R1503470        |  | Seal - Inner Wiper             | 2          |                   |
| 44 | R1503471        |  | Washer - Thrust SAE660 Bronze  | 2          |                   |
| 45 | R1503230        |  | Washer - Thrust Outer Keyed    | 2          |                   |
| 47 | R3001654        | 3001654                                | Shaft - Roller                 | 1          |                   |
| 48 | R254-67         | 307108,<br>5000625,<br>500625          | Cup - Bearing                  | 2          |                   |
| 49 | R254-68         | 307109,<br>5000625,<br>500625          | Tapered Bearing Cone           | 2          |                   |
| 50 | R337593         | 3000983,<br>337593                     | Seal                           | 2          |                   |
| 51 | R3001762        | 30001762,<br>3001762                   | Sleeve - Wear Hardened         | 2          |                   |
| 52 | R3000698        | 3000698                                | Washer                         | 2          |                   |
| 53 | R3296-33        | 444820,<br>445718,<br>445801           | Locknut - 5/8-18 ESNA Jam      | 2          |                   |

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7" Cutting Unit Rear Rollers

|    | R&R<br>Part No.     | OEM<br>Part No.                                     | Description                             | Qty<br>Req | Order<br>Quantity |
|----|---------------------|---|---|------------|-------------------|
|    | R338735             | 338735  | Scraper - Rear Roller                   | 1          |                   |
| 55 | R400186             | 400186  | Bolt - Hex HD 5/16-18 x 7/8             | 2          |                   |
| 56 | R310266             | 310266,<br>452004,<br>452006,<br>452008             | Washer - Flat 5/16 USS                  | 2          |                   |
| 56 | R453009             | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE                  | 2          |                   |
| 57 | R446136             | 446134,<br>446136                                   | Washer - Lock 5/16 Zinc                 | 2          |                   |
| 58 | R443106             | 443106  | Nut - 5/16-18 Y/Zinc Plated             | 2          |                   |
| 59 | R3005318            | 3005318   | Shaft - Fits OEM 1002446                | 1          |                   |
| 60 | R3008027            | 3008027   | Shaft - Fits 1003728 Roller             | 1          |                   |
| 61 | R445718             | 445718,<br>445801                                   | Locknut - 5/8-18 All Metal              | 2          |                   |
| 62 | R445798             | 445798  | Locknut - 3/4-16 Stover                 | 2          |                   |
| 63 | R3005156            | 3005156   | Sleeve - Wear Hardened                  | 2          |                   |
| 64 | R500534             | 500534,<br>R500534                                  | Bearing - with Cup                      | 2          |                   |
|    | Detail Description: | Kit includes: 1 ea R254-7                           | 8- Bearing Cone & R254-79 Bearing Cone: |            |                   |

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