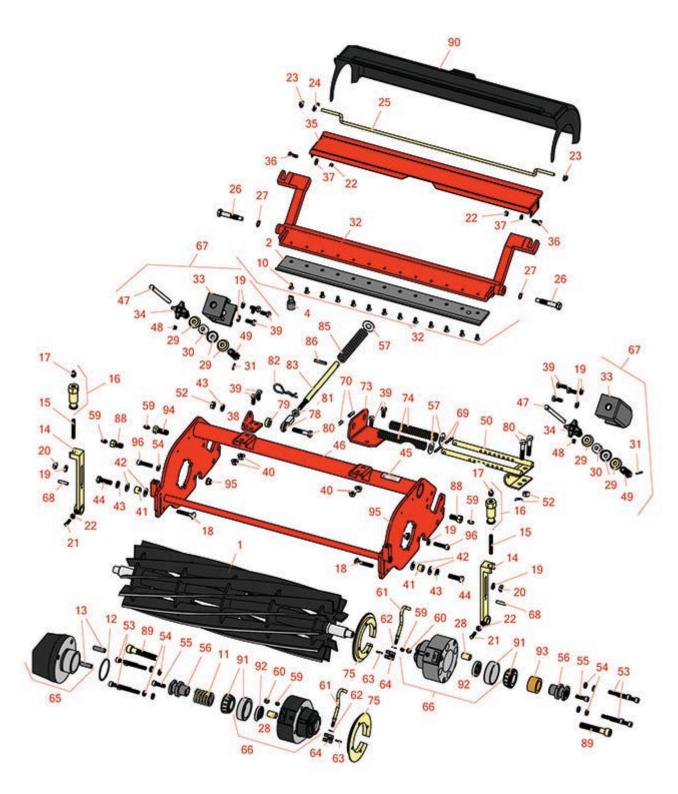




7" Reel Units Reel & Redknife







1

7" Reel Units Reel & Bedknife OEM

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

#### R&R Reels, Lifetime Guaranteed

1 **R101329** Reel - 7 Blade

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R5002476** 5002476 Reel - 9 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R2810471** 2810471 Reel - 9 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5002762** 2810472, Reel - 11 Blade

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

#### R&R Bedknives, Lifetime Guaranteed

2 **R5003150** 5003150 Bedknife - Low Cut 1





7" Reel Units Reel & Bedknife OEM

art No. Description

Qty **Order** Req **Quantity** 

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R503460** 503257, 503460

Bedknife - 22 in 13 Hole

1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R101523** 

Bedknife - Razor Tool Steel - 22 High Cut

1

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives:

#### Service Tools

4 **R101272T** 

Bedknife Screw Driver Tool

0

Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

#### Other Parts Available

101272, 3009138, 402578, 800813

Screw - Bedknife 1/4-20 x 1/2

13





7" Reel Units Reel & Bedknife

11       R3004734       3004734       Spring - Compression       1         12       R3006021       3006021       O-Ring       1         13       R3006022       Pin - Hardened Counter Balance       2         14       R3004738       3004738       Adjuster - Front Roller       2         15       R343616, 443102       Stud       2	
13 <b>R3006022</b> 3006022 Pin - Hardened Counter Balance 2 14 <b>R3004738</b> 3004738 Adjuster - Front Roller 2 15 <b>R343616</b> 343616, Stud	
14 <b>R3004738</b> 3004738 Adjuster - Front Roller 2  15 <b>R343616</b> 343616, Stud	
15 <b>R3/3616</b> 343616, Stud	
15 R3/13/01/0	
3005692, 365009, Knob - Adjusting Roller 2 365170, 441674	
17 <b>R471219</b> 366852, Zerk - Grease 2	
18 <b>R441674</b> 441674 Screw - 5/16-18 x 1-3/4 Carriage 2	
19 <b>R446136</b> 446134, Washer - Lock 5/16 Zinc 2	
20 <b>R443106</b> 443106 Nut - 5/16-18 Y/Zinc Plated 2	
21 <b>R352737</b> 352737 Screw - Set 1/4 x 7/8 Sq Head 2	
22 <b>R443102</b> 443102 Nut - 1/4-20 Yellow Zinc 4	
23 <b>R445525</b> 445525 Nut - 1/4 Pal 2	
24 <b>R3009281</b> 3009281 Spring - Torsion 22 Roller 1	
24 <b>R3005267</b> 3005267 Spring - Torsion 24 Roller 1	
25 <b>R3009280</b> 3009280 Scraper - 22 Rear Roller (Rod) 1	
26 <b>R347169</b> 347169, Stud - Backing RH 2-5/16 2	
27 <b>R454017</b> 454017 Shim - Bed Bar Bolt 2	
28 <b>R545940</b> 2500759, Bushing 2	





7" Reel Units Reel & Bedknife

Item	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
29	R3009892	3009075, 3009892	Spacer - Cup	6	
30	R3010470	3008946, 3010470	Spring - Urethane	2	
31	R460026	460026	Pin - Cotter 1/8 x 3/4	2	
32	R1002556	1002556	Bedknife/Bedbar Assy	1	

Tech Note: w/ R503257 Bedknife:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

32 **R1003934** 1003934 Bedknife/Bedbar Assy

Tech Note: W/ R5003150 Bedknife:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

33 <b>R3004795</b>	3004795	Housing - Bed Knife Adj	1
34 <b>R2000125</b>	2000125, 2000215	Knob, Bedknife Adj.	2
35 <b>R3006248</b>	3006248	Deflector	1
36 <b>R321-4</b>	321-4, 400108	Bolt - Hex HD 1/4-20 x 3/4	2
37 <b>R453023</b>	453023	Washer - Flat 1/4	2
38 <b>R3008601</b>	3008601	Bracket - Spring Holddown	1
39 <b>R400184</b>	400184, 400194	Screw - 5/16-18 x 3/4 Hex	2





7" Reel Units Reel & Bedknife

ltom	R&R	Reel & Bedknife OEM		Otv.	Order
	Part No.	Part No.	Description	Qty Req	Quantity
110	Part No.	Fait No.	Description	Neq	Qualitity
40	R445722	445722	Nut - Serrated Washer	2	
41	R3006290	3006290	Spacer - Hardened	2	
42	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	4	
43	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	2	
44	R400264	400264	Bolt - Hex HD 3/8-16 x 1-1/4	2	
45	R354083	354083, 361877, 4127335	Decal - Danger	2	
46	R5002609	5002609	Frame	1	
47	R3010472	3004798, 3010472	Rod - Bedknife Adj	2	
48	R422511	422511	Screw - Set w/Nylon Plug	2	
49	R3010471	3004799, 3009894, 3010471	Bolt - Special	2	
50	R1002682	1002682	Support - Down Pressure Spr	1	
52	R443110	306562, 443110, 444762	Nut - 3/8-16 Hex	2	
53	R434049	434049	Bolt - Soc HD Cap 5/16-18 x 2	8	
54	R362643	362643	Spacer - Brg Housing	8	
55	R434004	434003, 434004	Screw - Soc HD 5/16-18 x 1	2	
56	R4166860	3004737, 3010046, 4166860	Coupler	2	



# Replaces Jacobsen LF-3800 Parts 7" Reel Units



7" Reel Units Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
57	R453017	452012, 453017	Washer - Flat 1/2	2	
59	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
60	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
61	R3006028	3006028	Rod	2	
62	R455066	455066	Washer - M6 Flat	2	
63	R012419	461357, 461359	Pin - Roll 1/8 x 3/4	2	
64	R4130092	4130092	Block - Clamp	2	
65	R2000135	2000135	Casting - Weight - Counter Balance	1	
66	R1002811	1002811	Bearing Housing Assy	2	
67	R1002532	1002532	Adjusting Assy - Bedknife	2	
68	R461256	461256	Pin - 1/4 x 1	2	
69	R460050	460050	Pin - Cotter 3/16 x 1-1/4	2	
70	R461387	461387	Pin - Spring Roll 1/4 x 1	2	
73	R365162	365162	Bracket	1	
74	R365165	365165	Spring - Compression	2	
75	R3005210	3005210	Ring - Retaining	1	
78	R366974	366974	Bearing - Rod End	1	
79	R352435	352435	Spacer	1	
80	R400266	400266	Bolt - Hex HD 3/8-16 x 1-1/2	1	



# Replaces Jacobsen LF-3800 Parts 7" Reel Units



Reel & Bedknife

Item	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
80	R400268	400268	Bolt - Hex HD 3/8-16 x 1-3/4	1	
81	R3219-3	3219-3, 443112, 443812	Nut - 3/8-24	1	
82	R460312	460312	Pin - Hair Cotter	1	
83	R3008593	3008593	Shaft - Down Pressure	1	
85	R311870	311870	Spring - Compression	1	
86	R461397	461397	Pin - Roll 1/4 x 1-1/4	1	
88	R345470	1002226, 345470	Bolt - Rear Roller 7/16-20	2	
	Detail Description	n: Incl. Grease Zerk:			
89	R434039	434039	Bolt - Hex Soc HD 1/2-13 x 2 3/4	2	
90	R3005209	3005209	Shield - Grass	1	
91	R5002477	5002477	Bearing - w/Cup	2	
92	R3006030	3006030	Seal	2	
93	R3004800	3004800	Spacer - Hardened Reel	1	
94	R163568	163568	Bolt - Grease	2	
95	R445795	445795	Nut - 5/16-18 Flanged	2	
96	R434036	434036	Screw - Soc HD 5/16-18 x 1-1/4	2	