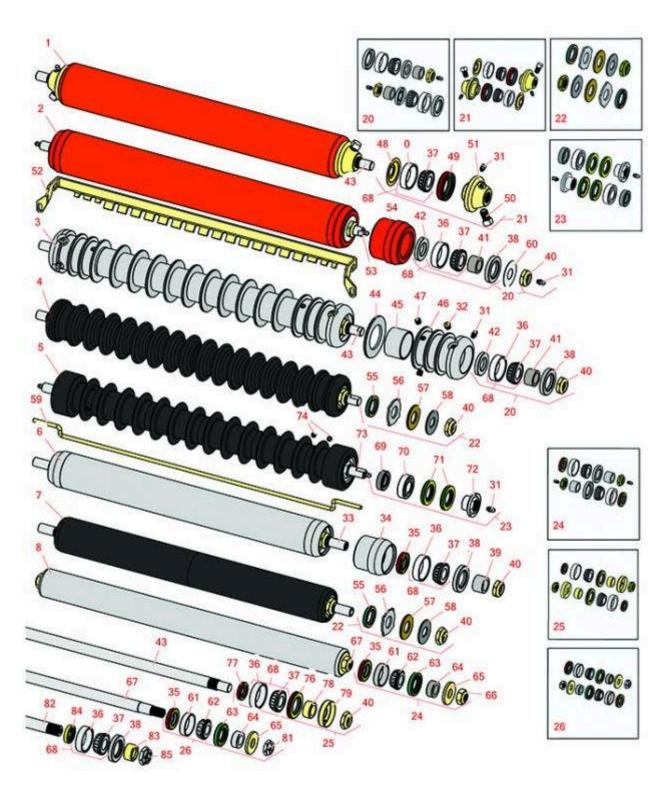




Rollers





OEM



Qty

Rollers

No	Part No.	Part No.	Description	Req	Quantity		
R&R	Front Rollers						
1	R700530	132202	Roller - Smooth Tubular Steel	0			
	Tech Note: Constr bearings for exter	ed					
	Detail Description tapered bearings	le					
2	R700535		Roller - Smooth Tubular Steel	0			
	Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:						
	Detail Description tapered bearings	le					
3	R100100	123268	Roller - Grooved Repairable Stee	el 0			
	Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
4	R1013602		Roller - Grooved UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
5	R1013670		Roller - Grooved UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:						
	Detail Description	a: Machined from solid UHM	W plastic that prevents build-up of debris.	This			

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roller has a patented deep groove design and turns on precision stainless ball bearings.:



OFM



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Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R I	Rear Rollers				
6	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	0	
		ucted with a through shaft, t roller body measures 21" in	his heavy duty roller uses tapered bearing length.:	s for	
		: Constructed with a through ded life. This roller body med	shaft, this heavy duty roller uses tapered asures 21" in length.:		
7	R1013662		Roller - Smooth UHMW Polyethylene	0	
		•	ow maintenance roller uses a 1" solid stain terial prevents build-up of debris.:	less	
			V, this low maintenance roller uses a 1" so HMW material prevents build-up of debris.		
8	R1000770	1000770	Roller - Smooth Heavy Duty Tubular Steel	0	
	Tech Note: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:				
	Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:				
Over	haul Kits				
20	R100137		Overhaul Kit - Roller	1	
	Tools Notes Individu	2 D220C 15 La electro	D202 F Crassos Fittings D252 122 Carls D2	050 117	

Tech Note: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

21 **R700505** Conversion Kit - Roller 1

Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:





Rollers

Item **R&R** OEM Qty **Order**No **Part No.** Part No. Description Req **Quantity** 

Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:

#### 22 **R101399**

Overhaul Kit - UHMW 2 Pc Roller

1

Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

#### 23 **R114-5430**

114-5430

Overhaul Kit - Roller

1

Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

#### 24 **R100136**

Overhaul Kit - Roller

1

Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:

Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:

#### 25 **R100133**

Overhaul Kit - Roller

1

Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:

Detail Description: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:

#### 26 **R100139**

Overhaul Kit - Roller

1

Tech Note: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:

Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:

#### Other Parts Available



44 **R150673** 

45 **R150676** 

## **Replaces Jacobsen LF-570 Parts**



Rollers **OEM** Qty Order No Part No. Part No. Description Req Quantity 302-5, 471214. 31 **R302-5** Fitting - Grease 2 471223, 471226 170714, 32 **R170714** 471240, Fitting - Pressure Relief 2 471242 33 **R100106** 100106 Shaft - Fits HD Rear Roller 1 R61-0380 Roller End - Cap Solid 1 34 Seal - Inner Roller 2 35 **R253-152** 3001656 254-79, 36 **R254-79** 2 Cup - Bearing 4121175 Tech Note: Use R254-79M installation mandrel to properly install race.: Detail Description: Use R254-79M installation mandrel to properly install race.: 254-78. 385174, Tapered Bearing Cone 2 37 **R254-78** 4121174, 4135152 253-117, 38 **R253-117** Seal - Outer Triple Lip 2 3004882 2 39 **R150674** 150674 Sleeve - Wear 3/4 Plated 3296-15, 40 **R3296-15** 367029, Locknut - 3/4-16 Nylon Jam 2 444742 Sleeve - Wear Reel Shaft 41 **R5-4038** 5-4038 2 42 **R253-122** 2 Seal 3003416, Shaft - Roller 43 **R100102** 1 366589

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Washer - 3 Repairable Roller

Spacer - 2-3/4 Dia x 1-1/4 L

11

0

150673

150676





Rollers OEM Qty Order Item R&R No Part No. Part No. Description Req Quantity 46 **R100103** Roller End - Grooved 2 47 **R150691** Screw - Set Nyloc 3/8-16 x 3/8 4 2 48 **R700502** 700502 Retainer - Grease Seal - Roller 2 49 **R328062** 328062 2 50 **R412063** 412063 Screw - Sq. HD. Set 51 R700501 700501 Roller End - Regreasable 2 100110, 52 **R100110** Scraper - Fits R100100 1 391202 Tech Note: Fits R100100 3" Grooved Roller - 1-1/4" Spacing: Detail Description: Fits R100100 3" Grooved Roller - 1-1/4" Spacing:

52 <b>R391202</b>	391202	Scraper - Fits OEM Roller	1
53 <b>R700538</b>	700538	Shaft - Fits R700535	1
54 <b>R170308</b>		Roller End - Solid 3	2
55 <b>R1503470</b>		Seal - Inner Wiper	2
56 <b>R1503230</b>		Washer - Thrust Outer Keyed	2
57 <b>R1503471</b>		Washer - Thrust SAE660 Bronze	2
58 <b>R150333</b>		Washer - Flat Keyed Outer SS	2
59 <b>R3005316</b>	3005316	Scraper - 24 Rear Roller (Rod)	1
59 <b>R3009280</b>	3009280	Scraper - 22 Rear Roller (Rod)	1
60 <b>R150504</b>	150504	Washer	1
61 <b>R254-67</b>	307108, 5000625, 500625	Cup - Bearing	2





	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
62	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2		
63	R337593	3000983, 337593	Seal	2		
64	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2		
65	R3000698	3000698	Washer	2		
66	R3296-33	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2		
67	R3001654	3001654	Shaft - Roller	1		
68	R500534	500534, R500534	Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
69	R114-3717		Seal	2		
70	R112-5290		Bearing - Stainless	2		
71	R112-7494		Seal	4		
72	R114-3745		Locknut - Bearing - Stainless	2		
73	R1013671		Shaft - Roller	1		
74	R300106		Screw - Set 5/16-18 x 1/4	4		
Replo	Replaces Jacobsen 123268 3" Roller Parts					
76	R338646	338646	Seal - Outer Roller	2		
77	R338647	338647	Seal - Inner Roller	2		
78	R366168	336168, 366168	Sleeve - Wear Hardened	2		
79	R338645	338645	Deflector - Cup	2		





Rollers

R&R	OEM Part No.	Description	Qty Req	Order Quantity
aces Jacobsen 10	000770 2" Roller Parts			
R445718	445718, 445801	Locknut - 5/8-18 All Metal	2	
ices Jacobsen 10	002446 (24") & 1003728 (22") 2	2-1/2" Solid Roller Parts		
R3005318	3005318	Shaft - Fits OEM 1002446	1	
R3008027	3008027	Shaft - Fits 1003728 Roller	1	
R3005156	3005156	Sleeve - Wear Hardened	2	
R548274	548274	Seal - Oil	2	
R445798	445798	Locknut - 3/4-16 Stover	2	
	R&R Part No. aces Jacobsen 10 R445718	Part No. Part No.   aces Jacobsen 1000770 2" Roller Parts   R445718 445718, 445801   aces Jacobsen 1002446 (24") & 1003728 (22") 2   R3005318 3005318   R3008027 3008027   R3005156 3005156   R548274 548274	R&R Part No.   OEM Part No.   Description     Reces Jacobsen 1000770 2" Roller Parts   445718, 445801   Locknut - 5/8-18 All Metal     Reces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts     R3005318   3005318   Shaft - Fits OEM 1002446     R3008027   3008027   Shaft - Fits 1003728 Roller     R3005156   3005156   Sleeve - Wear Hardened     R548274   548274   Seal - Oil	R&R Part No.   OEM Part No.   Description   Qty Req     Inces Jacobsen 1000770 2" Roller Parts   A45718, 445801   Locknut - 5/8-18 All Metal   2     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   Shaft - Fits OEM 1002446   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1   1     Inces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts   1