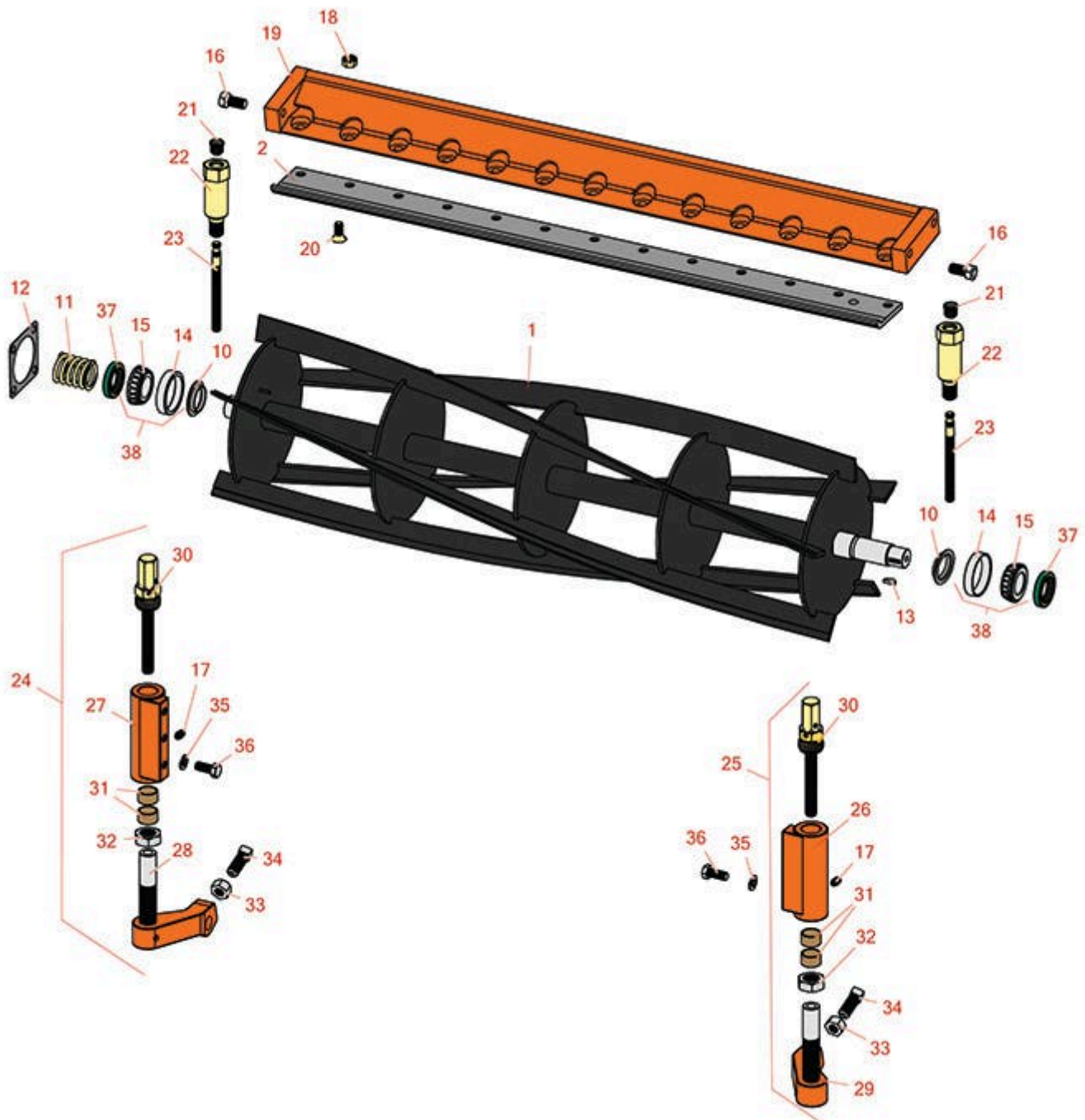




Replaces Jacobsen ST-5111 Parts

Cutting Unit
Reel & Bedknife



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Replaces Jacobsen ST-5111 Parts

Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R503522	503522	Reel - 5 Blade RH 9 Dia	3
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503523	503523	Reel - 5 Blade LH 9 Dia	2
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503524	503524	Reel - 10 Blade RH 9 Dia	3
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503525	503525	Reel - 10 Blade LH 9 Dia	2
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2	R503550	331692, 503363, 503550	Bedknife - 30 in (13 Hole)	1
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Replaces Jacobsen ST-5111 Parts

Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Other Parts Available

10	R364275	364275	Disc - Reel Shaft	2
11	R350671	350671	Spring - Reel	1
12	R345473	345473	Gasket - Reel Motor	1
13	R463017	463017	Key - Woodruff	1
14	R254-72	313456	Cup - Bearing	2
15	R254-94	313089	Tapered Bearing Cone	2
16	R315298	315298	Bolt - Bed Bar	4
17	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2
18	R101271	445684	Nut - Bedknife	13
19	R557618	121499, 557618	Backing Bar - Bedknife	1
20	R101270	402698, 403757	Screw - Bedknife 3/8-24 x 13/16	13
21	R472519	472519	Plug - Adjusting Handle	2
22	R3003611	3003611	Handle - Adjusting 3/8-24 Thread	2
22	R365994	365994	Handle - Adjusting 3/8-16 Thread	2
23	R3004189	3004189	Screw - Adjusting Reel 3/8-24 Thd	2

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Replaces Jacobsen ST-5111 Parts

Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
23	R364265	364265	Screw - Adjusting Reel 3/8-16 Thd	2	
24	R132532	132532	Height Adjustment Assy RH	2	
25	R132533	132533	Height Adjustment Assy LH	2	
26	R163921	163921	Body - Assy LH	2	
27	R163920	163920	Body - Assy RH	2	
28	R131815	131815	Bracket - Roller RH	2	
29	R131814	131814	Bracket - Roller LH	2	
30	R163467	163467	Screw - Assy. HOC Adj.	4	
31	R304392	304392	Bushing - Bronze	8	
32	R3220-7	443832	Nut - 3/4-16 Jam Zinc	4	
33	R443818	443818	Nut - 1/2-13 Hex Jam Zinc	4	
34	R412003	412003	Screw - 1/2-13 x 1-1/2 Sq HD	4	
35	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	12	
36	R400260	400260	Bolt - Hex HD 3/8-16 x 7/8	12	
37	R337593	3000983, 337593	Seal	2	
38	R500596	500596	Tapered Bearing Set - Cup and Cone	2	

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