



Cutting Unit Rollers







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R I	Rollers to fit 4018	3				
5	R101129	R68618	Roller - Grooved Machined Aluminum	0		
	Detail Description: Machined from solid aluminum, this roller uses greasable "water-pump" style bearings.:					
6	R101130	R68616	Roller - Grooved Solid Steel	0		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:					
R&R I	Rollers to fit 4022	2				
1	R158776	R1004991, R162917	Roller - Smooth Tubular Steel	0		
	Detail Description: Constructed with a through shaft and greasable ball bearings.:					
2	R101126		Roller - Smooth Solid Steel	0		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:					
3	R101336		Roller - Smooth UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					
4	R68527R	R68527	Roller - Grooved Repairable Steel	0		
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:					
5	R101123		Roller - Grooved Machined Solid Aluminum	0		
	Detail Description: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:					
6	R68577		Roller - Grooved Machined Solid Steel	0		

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	Detail Description: Machined from solid steel, this heavyweight roller uses greasable "water-pump" style bearings.:					
7	R101330	R1013300	Roller - Grooved UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:					
R&R I	Rollers to fit 402	5				
5	R101127	R67617	Roller - Grooved Machined Aluminum	0		
	Detail Description: Machined from solid aluminum, this roller uses greasable "water-pump" bearings.:			mp" style		
6	R101128	R68628	Roller - Grooved Machined Solid Steel	0		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:					
Overl	haul Kits					
8						
8	R100130		Overhaul Kit - Roller	0		
8		n: Includes 2 ea.: R302-5 Gre	Overhaul Kit - Roller ase Fittings, R303558 Bearings, & R305115			
9		n: Includes 2 ea.: R302-5 Gre				
	Detail Description R101395 Detail Description R150322 Roll Pin	n: Fits all R&R 2" Dia. Black U	ase Fittings, R303558 Bearings, & R305115	Seals:		
9	Detail Description R101395 Detail Description R150322 Roll Pin	n: Fits all R&R 2" Dia. Black U ns; 2 ea.: R3296-15 Locknuts, e Thrust Washers:	Overhaul Kit - UHMW Roller JHMW Polyethylene Rollers. Includes 10 ea.:	Seals:		
9 Othe	R101395 Detail Description R150322 Roll Pint R150334A Bronz	n: Fits all R&R 2" Dia. Black U ns; 2 ea.: R3296-15 Locknuts, e Thrust Washers:	Overhaul Kit - UHMW Roller JHMW Polyethylene Rollers. Includes 10 ea.:	Seals:		
9 Othe	Detail Description R101395 Detail Description R150322 Roll Pira R150334A Bronz r Parts Available	n: Fits all R&R 2" Dia. Black U ns; 2 ea.: R3296-15 Locknuts, e Thrust Washers:	Overhaul Kit - UHMW Roller JHMW Polyethylene Rollers. Includes 10 ea.: R150347T Teflon Seals, R150333 Thrust Wa	Seals: 0 ashers, &		

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23	R150652	R325262	Washer - 2 Roller	33	
24	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004, RZS48114-04	Fitting - Grease	2	
25	R101481	R311839, R364082	Bearing - Roller	2	
	Detail Description: Fits R	&R Machined Grooved Rolle	r & Smooth (19 lbs) Roller:		
26	R3296-15	367029, R1503473, R32118-5, R32127-23, R32127-47, R367029, R445748, RG-371, RN101345	Locknut - 3/4-16 Nylon Jam	2	
27	R150347T	R150347	Seal - Nonstick Lip	2	
28	R150334A		Washer - Thrust SAE660 Bronze	2	
29	R150323		Washer - Thrust Outer Keyed	2	
30	R150650		Roller End - 2 Repairable	2	

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	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
31	R150690	R108-0989, R415509	Screw - Set 1/4-20 x 1/4	4
32	R102030	RET16251	Shaft - Front Roller	1
33	R101331		Shaft - 1 SS Front Roller	1