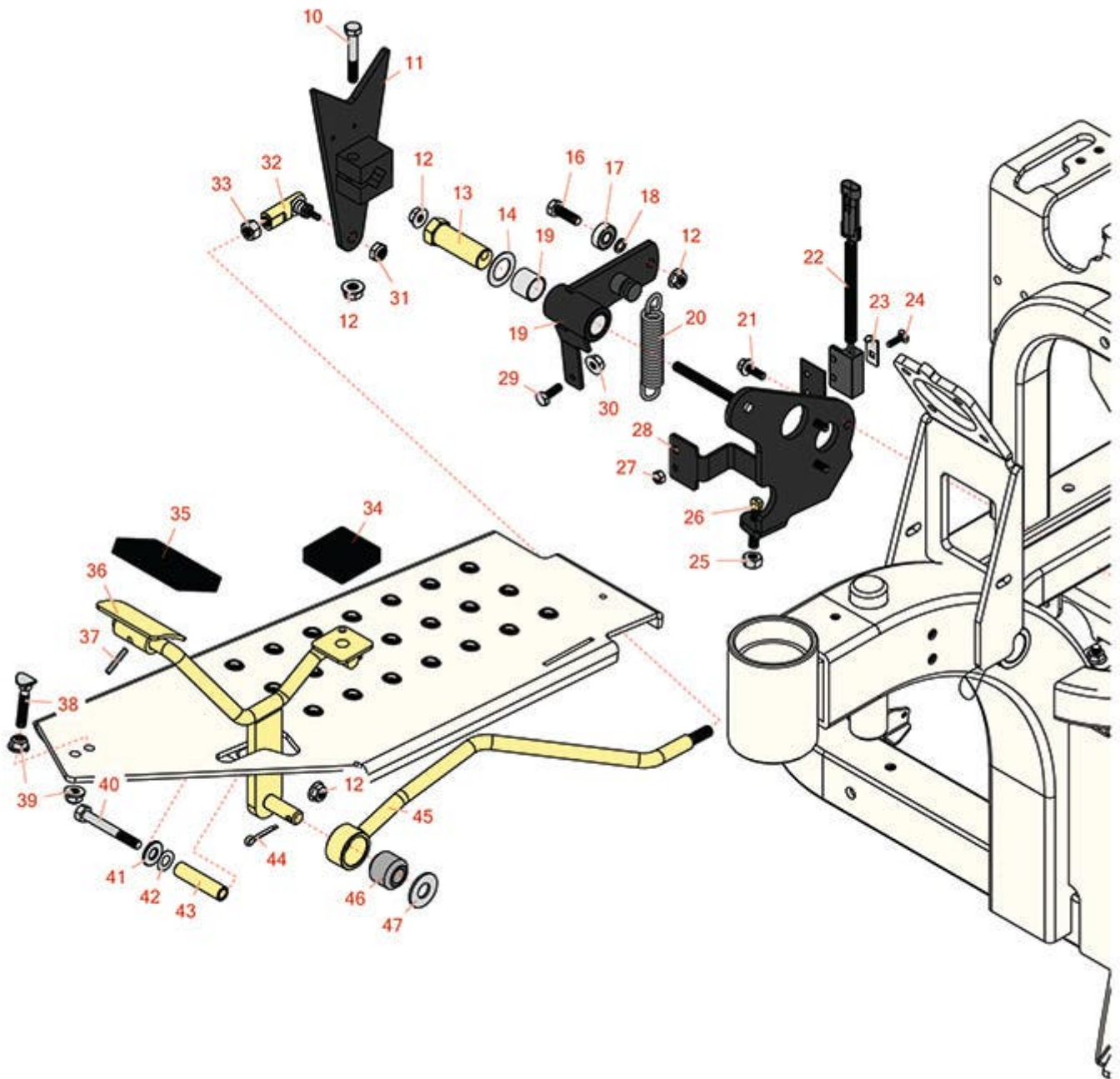




Replaces R&R Products Sand Max 518 Parts

Traction Unit

Pump Control and Traction Pedal



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Replaces R&R Products Sand Max 518 Parts

Traction Unit

Pump Control and Traction Pedal



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	R322-10	R20-30-AD, R24-7180, R3223-6, R513347	Bolt - Hex HD 5/16-18 x 2	1	
11	R112-6458-03		Pump Lever Assy	1	
12	R104-8300	R119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
13	R76-8640		Stud - Traction	1	
14	R3-6498	R47-8270	Washer - Thrust	1	
16	R322-5	322-5, R01-178-0508, R19H1905, R20-26-AD, R20-26-AGD, R30-9000, R400188, R513341, R519755, R908019P	Bolt - Hex HD 5/16-18 x 1	1	
17	R251-259	R251-307	Bearing - Ball	1	
18	R75-5470		Spacer - Bearing	1	
19	R108-5493		Arm Assy	1	
20	R85-9030		Spring-Extension - Stainless	1	
21	R49-2040	R32104-42, R32104-95, R32144-44	Bolt - Hex Washer 1/4-20 x 3/4	3	
22	R105-0023		Sensor - Proximity	1	
23	R100-4872	R104-7702	Plate-Switch - Neutral	1	
24	R3229-20		Screw - 3/16-24 x 3/4 Carr	1	
25	R444754	R000210	Locknut - 5/16-24 Center	1	

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Traction Unit

Pump Control and Traction Pedal



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
26	R18-6380		Pin - Adjustment Steering	1	
27	R3296-2	R32127-10, R9157404	Nut - #10 Lock	1	
28	R108-5490-03		Pump Plate Assy	1	
29	R321-4	400108, R01-150-1030, R01-178-0406, R20-3-AGD, R3222-1, R400108	Bolt - Hex HD 1/4-20 x 3/4	1	
30	R3218-1		Nut-Jam	1	
31	R3296-6	R01-192-0280, R32118-2, R32127-14, R32127-15, R32146-12, R32146-6, R3296-32	Locknut - 3/8-24 ESNA	1	
32	R68-3840		Joint- Ball - RH Thread	1	
33	R3220-3	R01-191-0624, R3290-149	Nut - Jam Ball Joint	1	
34	R74-9110		Rubber Foot Pad - Reverse	1	
35	R74-9100		Rubber Foot Pad - Forward	1	
36	R108-5498-01		Pedal Assy	1	
37	R32121-45	R32121-113, R32121-92	Pin - Spring Roll 5/32 x 1	1	
38	R17-9420	R17-9426, R49-6480	Bolt - Contour Plow Bolt	1	
39	R445722	R30-8980, R32128-2, R32128-20	Nut - Serrated Washer	2	

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Traction Unit

Pump Control and Traction Pedal



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	R322-14	R01-150-0830, R01-178-0524, R30-8900	Bolt - Hex HD 5/16-18 x 3 GR5	1	
41	R310266	3256-3, R09056, R452004	Washer - Flat 5/16 USS	1	
42	R3290-477	R108473	Washer - Spring Wave	1	
43	R85-8960		Spacer	1	
44	R3272-10	R01-151-0120	Pin - Cotter 1/8 x 3/4	1	
45	R110-8160		Rod Assy	1	
46	R23-2270		Bushing-Rubber	1	
47	R106-9888		Washer-Flat	1	

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