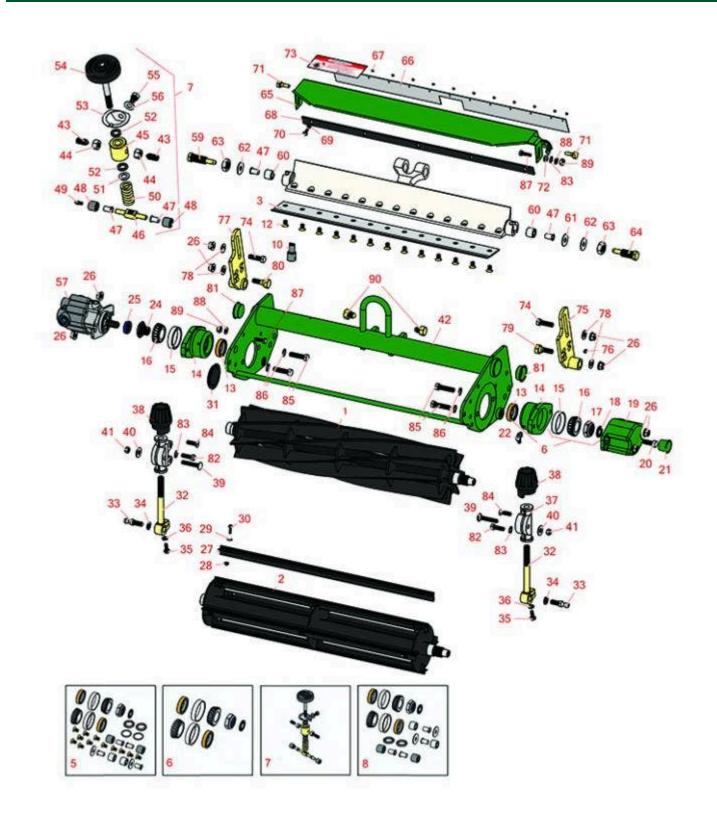




Single Point Cutting Unit Reel & Bedknife







Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity	
	Reels, Lifetime G		•			
1	R5-3189	R12-3599, R130-6469	Reel - 8 Blade	1		
	steel, heat-treate precision cylindr performance. Ac our lifetime guar	ed to perfectly complement boo rical grinding on bearing surfact Ivanced computer balancing e	y crafted from premium high carbon-k th R&R and OEM bedknives. Each reel ces, followed by relief grinding for opti nsures extended reel and bearing life. rials and craftsmanship under normal precision you can trust.:	undergoes mal Backed by		
1	R5-3189H		Reel - 8 Blade Heavy Duty	1		
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:					
1	R5-3195		Reel - 9 Blade	1		
	steel, heat-treate precision cylindr performance. Ac our lifetime guar	ed to perfectly complement boo rical grinding on bearing surfact Ivanced computer balancing e	y crafted from premium high carbon-leth R&R and OEM bedknives. Each reel coes, followed by relief grinding for optionsures extended reel and bearing life. Trials and craftsmanship under normales precision you can trust.:	undergoes mal Backed by		
1	R5-3200		Reel - 4 Blade	1		
	steel, heat-treate precision cylindr performance. Ac our lifetime guar	ed to perfectly complement book rical grinding on bearing surfact dvanced computer balancing e	y crafted from premium high carbon-le th R&R and OEM bedknives. Each reel ces, followed by relief grinding for opti nsures extended reel and bearing life. rials and craftsmanship under normal of precision you can trust.:	undergoes mal Backed by		
1	R5-3205	R12-0279, R12-0729,	Reel - 5 Blade	1		

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

R12-8779





Single Point Cutting Unit Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3206** Reel - 6 Blade

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3215** Reel - 5 Blade Heavy Duty 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R12-2789** R130-6470 Reel - 11 Blade 1

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

2 **R150480** Brush Reel 1





Single Point Cutting Unit Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReqQuantity

Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

R&R Bedknives, Lifetime Guaranteed

3 **R150466** R63-8600, Bedknife - Super Thick .312 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R94-6392** R57-4970, Bedknife - High Cut .312 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R93-4264** R57-4960, Bedknife - Low Cut .187 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
3	R93-4263	R57-4980, R63-8560, R66-9320, R93-6039	Bedknife - Tournament Cut .125500 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R93-4262** R62-8250, Bedknife - Micro Cut .062 - .187 HOC 0

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

Bedknife - Razor Tool Steel - 21
Tournament Cut .125 - .500
HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Over	haul Kits				
5	R13-3659		Overhaul Kit - Cutting Unit	0	
	rings, R253-96 Sec	als, R254-72 Bearing Cups, R2	rews; 4 ea.: R52-2890 Bushings; 2 ea.: R237- 254-94 Bearings, R52-2900 Washers, R57-52 ngs; 1 ea.: R253-61 Seal & R32127-46 Locknu	80	
6	R107-1590		Overhaul Kit - Cutting Unit	0	
		n: Includes 2 ea.: R253-96 Sea 32127-46 Locknut:	ls, R254-72 Bearing Cups, R254-94 Bearings,	: 1 ea.:	
7	R255-311		Kit - Micro Adjusting	0	
	Bushing, R77-035	0 Retainer; 1 ea: R187-0 Wasi	. R52-2890 Bushing, R57-5190 Screw, R62-5: her, R257-5 Washer, R52-2990 Bolt, R57-526 00 Handle, R77-0330 Housing:		
8	R255-310		Overhaul Kit - Cutting Unit	0	
	R254-72 Cups, R2		shings; 2 ea: R237-77 O-Rings, R253-96 Seals ashers, R57-5280 Bearings, R62-5510 Bushir 27-46 Locknut:		
Servi	ce Tools				
10	R51-0880		Bedknife Screw Driver Tool	0	
	•	n: Easily install and remove be factured with hardened alloy	ed knife screws with the help of a ratchet wit steel.:	h 3/8"	
Othe	r Parts Available				
12	R150477	R64249-01, RA119001	Screw - Bedknife 5/16-18 x 1/2	13	
12	R150476	R170476, R3-3816, R52-4910, R57-4910	Screw - Bedknife 5/16-18 x 5/8	13	
13	R253-96		Seal - Oil Single Lip Reel	2	
13	K253-96		Seai - Oii Single Lip Reei		





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
14	R10-5120G		Housing - Bearing Reel - Green	2	
	Detail Description: I	Includes R253-96, R254-72 & I	R302-5:		
15	R254-72	R01-103-0050, R01-103-0120, R01-103-0140, R1-543508, R254-71, R313456, R40439, R521744, R62-3340, R814474, R99-4511, RJD8253	Cup - Bearing	2	
16	R254-94	R1-543509, R313089, R32-8090, R32-8240, R32-9640, R40440, R521494, R62-3330, R814473, RJD8933, RTCU37582	Tapered Bearing Cone	2	
17	R32127-46	R3296-60	Locknut	1	
18	R253-61		Seal - Oil Reel	1	
19	R10-5080G		Roller End - Cap Reel Brg Housing - Green	1	
20	R323-2	R01-178-0604	Bolt - Hex HD 3/8-16 x 1	1	
21	R12-0460		Caplug - End Cap	1	
22	R302-40	R302-13	Fitting - Grease	1	
24	R77-0340		Nut - Splined Reel	1	





Single Point Cutting Unit Reel & Bedknife

Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
25 R353-585	R353-469, R353-587, R354-34, R45401-2, R500843, R72-4380, R75-1210, R75-1270, R92-8863, R92-8864	Seal - High Pressure - Reel Motor	1	
26 R3296-39	3296-39, R32127-25, R32128-36, R3296-17, R3296-22, R915663P, R99-7443	Locknut - 3/8-16 Nylon	8	
27 R150481		Brush Assy - Brush Reel	4	
28 R3296-9	R32127-17	Locknut - Comb	12	
29 R150426		Washer - 8 SAE	12	
30 R150425		Bolt - Hex HD 8-32 x 5/8	12	
31 R150485	R2410-30	Cap - Protective Bearing Housing	1	
32 R10-5010		Screw - Roller Adjustment	2	
33 R94-2958	R2411-7	Stud - Alloy Ball Joint	2	
34 R3254-6	446142, R01-166-0010, R01-166-0280, R01-166-0610, R12H304, R3253-5, R3254-18, R3290-223, R446140, R446142, R48-9370	Washer - Lock 3/8	4	





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
35	R321-4	400108, R01-150-1030, R01-178-0406, R20-3-AGD, R3222-1, R400108	Bolt - Hex HD 1/4-20 x 3/4	2	
36	R3253-3	446130, R01-166-0070, R01-166-0410, R23-9-GD, R24-7150, R352-167, R446128, R446130	Washer - Lock 1/4	2	
37	R10-5060		Bracket - Roller Adj	2	
38	R65-8600	R10-5040	Knob - Height Adjusting	2	
39	R441674	R01-173-0514, R01-173-0516, R3-7253, R3230-5	Screw - 5/16-18 x 1-3/4 Carriage	2	
40	R453009	3256-3, R01-166-0400, R24-10-BD, R24-9-AD, R24H1136, R32-9650, R3256-2, R3256-23, R3256-67, R3290-217, R3556-3, R4-2390, R452006, R7-0152	Washer - Flat 5/16 SAE	2	
40	R310266	3256-3, R09056, R452004	Washer - Flat 5/16 USS	2	





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	R32153-3	R119-4038, R22-12-AJFD, R32127-35, R32146-5, R3296-18, R3296-31, RJ317000	Locknut - 5/16-18 ESNA Zinc	2	
42	R70-1200G		Frame - Single Point Adj Green	1	
43	R57-5190	R32110-19	Screw - Adjusting	2	
44	R443818	R01-191-0813, R3218-18, R3218-5	Nut - 1/2-13 Hex Jam Zinc	2	
45	R77-0330		Housing - Pivot Spa	1	
46	R57-5260	R107-7409	Pivot - 1/2-20 - Bed Bar	1	
47	R52-2890		Bushing - Flanged	4	
48	R62-5510	R52-2870, R52-2880	Bushing	2	
49	R302-18		Zerk - Grease Press Style	1	
50	R66-7230		Spring - Compression	1	
51	R257-5	257-5	Washer - Thrust	1	
52	R77-0350		Retainer - Bearing	2	
53	R66-7220		Arm - Spring Handle Assy	1	
54	R77-0300	R77-0300-01	Handle Assy	1	
55	R52-2990	R324-25	Bolt - Spring Retainer	1	
56	R187-0	3256-25, R3256-25, R7-0032	Washer - Flat 7/16 SAE	1	





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
57	R105-9770	R10-5090, R26-5690, R70-9800, R94-3506, R94-3507	Hydraulic Motor - Reel Quick Release	1	
59	R52-2930		Bolt - Bed Bar	1	
60	R63-9510	R63-9480	Bushing - Rubber For Bed Bar	2	
61	R52-2860	R119-4150	Washer - Bed Bar Pivot	1	
62	R52-2900		Washer - Nylon	2	
63	R443828	R01-191-1018, R3220-6, R915089P	Nut - 5/8-18 Hex	2	
64	R52-2910		Bolt - Eccentric Bed Bar	1	
65	R57-5200S		Shield - Grass - Stainless	1	
66	R57-5210		Deflector - Styrene	1	
67	R3295-46		Tube - Rivet Smi Grass Shield	13	
68	R36-7260		Bar - Cut Off Grass Shield	1	
69	R3256-14	R24-7-BD, R297-3, R32125-2, R3256-51, R51-2170	Washer - 10 Flat	5	
70	R32144-73	R104-2065	Screw - Machine Hex Washer Head	5	
71	R57-9910		Bolt - Pivot	2	
72	R237-84		Grommet - Rubber	2	
73	R354083	R104-7729, R361877	Decal - Danger	1	





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
74	R400264	323-7, R01-150-0180, R01-178-0610, R19H1732, R20-48-AD, R20-48-AGD, R32-9160, R3224-3, R323-29, R323-7, R400264, R908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
75	R52-3090	R77-1080, R99-5654	Bracket - LH Rear Roller	1	
76	R3290-125		Screw - Set 1/4-20 x 5/16	2	
77	R52-3060	R77-1060, R99-5653	Bracket - RH Rear Roller	1	
78	R453011	3256-24, 453011, R01-166-0100, R01-166-0120, R01-166-0500, R01-166-0600, R01-166-0620, R132-4593, R237-12, R24-10-AD, R24-11-BD, R24-12-AD, R24-12-BD, R30-9310, R32-8190, R3256-24, R3256-3, R3256-3, R3256-4, R47-9950	Washer - Flat 3/8 SAE Y/Zinc	4	
79	R52-3100		Bolt - Eccentric Shoulder LH	1	





Single Point Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
80	R52-3110		Bolt - Shoulder HOC RH	1	
81	R285-14		Plug - Pipe Frame	2	
82	R322-5	322-5, R01-178-0508, R19H1905, R20-26-AD, R20-26-AGD, R30-9000, R400188, R513341, R519755, R908019P	Bolt - Hex HD 5/16-18 x 1	2	
83	R3255-8		Washer - Lock 5/16 Ext	2	
84	R32108-20		Screw - Flat HD Cntrsunk	2	
85	R3290-316		Bolt - Hex Tap 3/8-16 x 1-1/2	4	
86	R3255-9	RF3077	Washer - Lock 3/8 Ext. Star	4	
87	R321-5	R321-31, R400110	Bolt - Hex HD 1/4-20 x 7/8	2	
88	R3256-22	R09061, R24-9-BD, R3-1032, R93-0954, R93-0989	Washer - Flat 1/4 Yellow	2	
89	R301504	R32127-24, R32146-17, R3296-16, R3296-42, R915661P, RM40333	Locknut - ESNA 1/4-20	2	
90	R66-7240		Bolt - Single Point Adjust.	2	