



# Replaces Steiner Reel Mower Parts

Cutting Unit  
Reel & Bedknife



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                |        |                      |   |
|---|----------------|--------|----------------------|---|
| 1 | <b>R87-109</b> | 87-109 | Reel - 6 Blade 26 in | 1 |
|---|----------------|--------|----------------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                |        |                      |   |
|---|----------------|--------|----------------------|---|
| 1 | <b>R87-145</b> | 87-145 | Reel - 6 Blade 30 in | 1 |
|---|----------------|--------|----------------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                |  |                        |   |
|---|----------------|--|------------------------|---|
| 1 | <b>R500420</b> |  | Reel - 7 Blade - 30 in | 1 |
|---|----------------|--|------------------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

|   |                |        |                  |   |
|---|----------------|--------|------------------|---|
| 2 | <b>R500415</b> | 79-038 | Bedknife - 26 in | 1 |
|---|----------------|--------|------------------|---|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|   |                |        |                  |   |
|---|----------------|--------|------------------|---|
| 2 | <b>R79-059</b> | 79-059 | Bedknife - 30 in | 1 |
|---|----------------|--------|------------------|---|

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Rollers

|   |         |  |                 |   |  |
|---|---------|--|-----------------|---|--|
| 3 | R500400 |  | Roller - Smooth | 1 |  |
|---|---------|--|-----------------|---|--|

## Overhaul Kits

|   |         |  |                       |   |  |
|---|---------|--|-----------------------|---|--|
| 5 | R100135 |  | Overhaul Kit - Roller | 1 |  |
|---|---------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.:R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts:*

|   |         |  |                         |   |  |
|---|---------|--|-------------------------|---|--|
| 6 | R700505 |  | Conversion Kit - Roller | 1 |  |
|---|---------|--|-------------------------|---|--|

*Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

## Other Parts Available

|    |         |  |                |   |  |
|----|---------|--|----------------|---|--|
| 10 | R500401 |  | Shaft - Roller | 1 |  |
|----|---------|--|----------------|---|--|

|    |         |  |                   |   |  |
|----|---------|--|-------------------|---|--|
| 11 | R700502 |  | Retainer - Grease | 2 |  |
|----|---------|--|-------------------|---|--|

|    |         |  |                    |   |  |
|----|---------|--|--------------------|---|--|
| 12 | R500534 |  | Bearing - with Cup | 2 |  |
|----|---------|--|--------------------|---|--|

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

|    |         |  |               |   |  |
|----|---------|--|---------------|---|--|
| 13 | R328062 |  | Seal - Roller | 2 |  |
|----|---------|--|---------------|---|--|

|    |         |  |                          |   |  |
|----|---------|--|--------------------------|---|--|
| 14 | R700501 |  | Roller End - Regreasable | 2 |  |
|----|---------|--|--------------------------|---|--|

|    |         |  |                     |   |  |
|----|---------|--|---------------------|---|--|
| 15 | R412063 |  | Screw - Sq. HD. Set | 2 |  |
|----|---------|--|---------------------|---|--|

|    |        |  |                  |   |  |
|----|--------|--|------------------|---|--|
| 16 | R302-5 |  | Fitting - Grease | 2 |  |
|----|--------|--|------------------|---|--|

|    |         |  |                                   |   |  |
|----|---------|--|-----------------------------------|---|--|
| 18 | R500405 |  | Roller - Grooved Repairable Steel | 1 |  |
|----|---------|--|-----------------------------------|---|--|

|    |         |  |                        |   |  |
|----|---------|--|------------------------|---|--|
| 20 | R150683 |  | Tube - Threaded Roller | 1 |  |
|----|---------|--|------------------------|---|--|

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| Item No                                                                                 | R&R Part No. | OEM Part No. | Description                    | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|--------------|--------------|--------------------------------|---------|----------------|
| 21                                                                                      | R253-117     |              | Seal - Outer Triple Lip        | 2       |                |
| 22                                                                                      | R253-122     |              | Seal                           | 2       |                |
| 24                                                                                      | R170714      |              | Fitting - Pressure Relief      | 2       |                |
| 25                                                                                      | R3296-15     |              | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 26                                                                                      | R150674      |              | Sleeve - Wear 3/4 Plated       | 2       |                |
| 27                                                                                      | R150676      |              | Spacer - 2-3/4 Dia x 1-1/4 L   | 14      |                |
| 28                                                                                      | R150673      |              | Washer - 3 Repairable Roller   | 15      |                |
| 29                                                                                      | R150675      |              | Roller - End - 3 Threaded      | 2       |                |
| 30                                                                                      | R150691      |              | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 32                                                                                      | R254-79      |              | Cup - Bearing                  | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |              |                                |         |                |
| 33                                                                                      | R254-78      |              | Tapered Bearing Cone           | 2       |                |
| 35                                                                                      | R556         | 55-TIM6      | Cup - Bearing                  | 2       |                |
| 37                                                                                      | R9921        | 99-K21       | Screw - Bedknife 5/16-18 x 7/8 | 6       |                |
| 38                                                                                      | R443106      | 92-05        | Nut - 5/16-18 Y/Zinc Plated    | 6       |                |

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