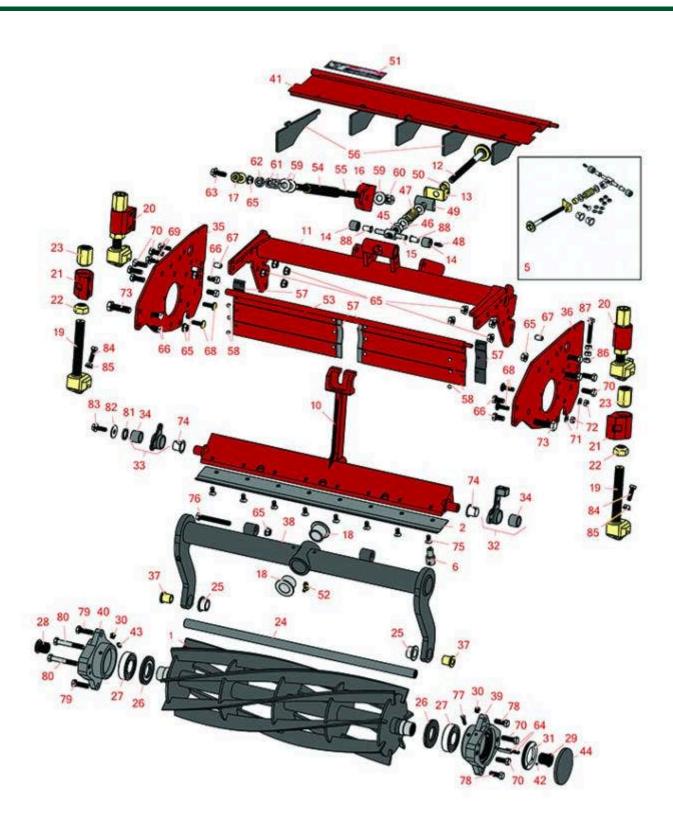




Cutting Unit - Models 03860, 03861 & 03862 Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity
	Reels, Lifetime Gu			1100	
1	R94-4337	93-7520, 94-4337	Reel - 5 Blade	1	
	steel, heat-treated precision cylindric performance. Adv our lifetime guara	I to perfectly complement is all grinding on bearing sur cal grinding on bearing sur canced computer balancing ontee against defects in mo	ertly crafted from premium high carb both R&R and OEM bedknives. Each i faces, followed by relief grinding for g ensures extended reel and bearing aterials and craftsmanship under not ing precision you can trust.:	reel undergoes optimal life. Backed by	
1	R95-2770	95-2770	Reel - 7 Blade	1	
	steel, heat-treated precision cylindric performance. Adv our lifetime guara	I to perfectly complement is all grinding on bearing sur cal grinding on bearing sur canced computer balancing ontee against defects in mo	ertly crafted from premium high carb both R&R and OEM bedknives. Each in faces, followed by relief grinding for g ensures extended reel and bearing aterials and craftsmanship under not ing precision you can trust.:	reel undergoes optimal life. Backed by	
1	R94-4338	93-7521, 94-4338	Reel - 11 Blade	1	
	steel, heat-treated precision cylindric performance. Adv our lifetime guara	I to perfectly complement is all grinding on bearing sur cal grinding on bearing sur canced computer balancing ontee against defects in mo	ertly crafted from premium high carb both R&R and OEM bedknives. Each of faces, followed by relief grinding for g ensures extended reel and bearing aterials and craftsmanship under not ing precision you can trust.:	reel undergoes optimal life. Backed by	
R&R L	Bedknives, Lifetim	ne Guaranteed			
2	R93-9774	93-9774	Bedknife - 5/16	1	
	then hardened to Bedknives are surj being packaged w grind for added lij	RC46-49 to match the tem face ground on the top an ith oil for rust prevention.	Ifactured from high carbon-boron all oper of our reel blades and original e d front edge and straightened three All R&R Bedknives now have an incre cuaranteed against defects in materic of the part.:	quipment reels. times before eased front edge	
2	R98-3994	98-3994	Bedknife - 3/8	1	





Cutting Unit - Models 03860, 03861 & 03862 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R104-1810** 104-1810 Bedknife - High Cut

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R108-9095** 108-9095, Bedknife - Razor Tool Steel - 22 137-0833 High Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits & Service Tools

5 **R106-9605** 106-9605 Overhaul Kit - Spa Bedbar

Detail Description: Includes 1 ea: R302-18, R3296-62, R57-5260, R93-2959, R93-7501, R95-0772, R95-8752, R95-8877; 2 ea: R453017, R52-2890, R62-5510, R93-7502; & 4 ea: R3230-2, R3256-74, R3296-29:

6 **R51-0880** 51-0880 Bedknife Screw Driver Tool 0

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	R99-8698	93-2854, 95-3458, 99-8698-01	Bed Bar	1	
11	R100-4994-01	100-4994-01, 98-7971-01	Frame-Reel	1	
12	R95-8877	106-7536, 93-2957, 95-2762, 95-8877	Handle - Bed Bar Adjustment	1	
13	R95-8752	93-9767, 95-8752	Arm - Spring	1	
14	R62-5510	52-2870, 62-5510	Bushing	2	
15	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
16	R100-4992	100-4992	Bracket-Spring	1	
17	R99-8662	99-8662	Tube - Spring	1	
18	R94-1291	94-1291	Bushing - Flanged	2	
19	R100-2263	100-2263	Bracket - Roller Adj	4	
20	R100-2262-01	100-2262-01	Bracket - HOC Rear	2	
21	R100-2261-01	100-2261-01	Bracket - HOC Front	2	
22	R95-2789	95-2789	Nut - Roller Adj Short	4	
23	R95-2790	95-2790	Nut - Roller Adj Long	4	
24	R99-8693	99-8693	Rod-Support	1	
25	R93-2877	93-2877	Bushing - Flanged	2	
26	R107-4028	105-6757, 107-4028	Seal - Grease	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R93-2489	93-2489	Bearing - Reel	2	
28	R94-2732	94-2732	Insert - Threaded RH	1	
29	R94-2733	94-2733	Insert - Threaded LH	1	
30	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
31	R93-9786	105-6756, 93-9786, 95-2793, 99-5672	Nut - Bearing Adj Incl R3245-42	1	
32	R100-3381	100-3381	Hub - Pivot LH Bed Bar	1	
	Detail Description: In	ncludes R93-7501:			
33	R100-3380	100-3380	Hub - Pivot RH Bed Bar	1	
	Detail Description: In	ncludes R93-7501:			
34	R93-7501	93-7501	Bushing	2	
35	R100-2267-01	100-2267-01	Sideplate-RH	1	
36	R100-2268-01	100-2268-01	LH Sideplate Assy	1	
37	R100-2276	100-2276	Spacer-Frame	2	
38	R100-8011	100-8011, 98-7972, 98-7973, 99-2457	Carrier Frame Assy	1	
39	R105-6755	105-6755	Housing-Bearing - LH	1	
40	R105-6759	105-6759	Housing-Bearing - RH	1	
41	R100-9900	100-2285-01, 100-9900	Grass Shield - Front	1	
42	R3245-42	3245-42	Screw - Set 8/32 x 1/4	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
44	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
45	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
46	R29-8910-01	29-8910	Washer - Flat 1/2	2	
47	R95-0772	93-2915, 95-0772	Spring - Bed Bar Adjuster	1	
48	R302-18	302-18	Zerk - Grease Press Style	1	
49	R93-2892	93-2892	Pivot - Plastic - Bed Bar	1	
50	R93-2959	93-2959	Spacer - Bed Bar Assy	1	
51	R67-7960	27-2890, 62-5070, 67-7960	Decal - Warning	1	
52	R302-60	302-60	Zerk - Grease 90 Deg.	1	
53	R100-2289	100-2289	Rear Grass Shield Assy	1	
	Detail Description: Incl: 4	1 ea. R98-3999 and 12 ea.	R700382:		
54	R92-7768	86-0080, 92-7768	Spring-Compression	1	
55	R99-8661	99-8661	Rod-Spring	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
56	R100-2287	100-2287	Deflector-Shield,	5	
57	R98-3999	98-3999	Flap-Side-Rubber	4	
58	R700382	700382	Rivet - Guard	12	
59	R87-7270-01	87-7270	Washer - Flat 1/2	2	
60	RF5003	32127-29, 32131-5, 32132-5, 3296-23	Locknut - ESNA 1/2-13	1	
61	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
62	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	1	
63	R3234-18	3234-18	Screw-HHF	1	
64	R32121-69	119-4033, 120-8095, 32121-69	Pin - Roll 1/4 x 1-1/4	4	
65	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	11	
66	R400258	01-150-0800, 01-178-0600, 01-178-0606, 20-45-AD, 31-0200, 31-9910, 3224-1,	Bolt - Hex HD 3/8-16 x 3/4	8	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
67	R32121-36	32121-36	Pin-Spring	4	
68	R3230-2	01-173-0508, 25-25-AGD, 3230-16, 3230-2, 513624, 513633, 513635, 900038P	Bolt - Carriage	4	
69	R3234-5	3234-5, 62-3310	Bolt - 5/16-18x3/4 Hx Ser Was HD	2	
70	R3234-11	3234-11	Bolt - Hex Washer HD	8	
71	R3256-74	3256-74	Washer - Flat	4	
72	R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	4	
73	R325-7	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	0	
74	R93-7502	93-7502	Bushing - Flanged Nylon	2	
75	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	8	
76	R99-8664	99-8664	Bolt - Hx HD	1	
77	R105-6758	105-6758	Setscrew-Sqh	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
78	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	0	
79	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	4	
80	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4,	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
81	R93-7510	93-7510	Ring - Quad RH Pivot Hub	1	
82	R3256-82	3256-82	Washer - Flat	1	
83	R33104-020	33104-020	Bolt - Hex Washer HD	1	
84	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	4	
85	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	4	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
86	R14M7298	104-2612, 33004-00	Nut - 8mm x 1.25 Flanged	3	
87	R94-3489	75-8530, 94-3489	Bolt - Hex HD M8 x 50	1	
88	R52-2890	52-2890	Bushing - Flanged	2	