



Cutting Unit Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
		e Guaranteed	Безеприон	<u> </u>	Quantity
1	R26-2400		Reel - 5 Blade	1	
	steel, heat-tre precision cyli performance our lifetime g	eated to perfectly compleme Indrical grinding on bearing Indical grinding on bearing Indical grantee against defects in	expertly crafted from premium high carbon-boror ent both R&R and OEM bedknives. Each reel unde s surfaces, followed by relief grinding for optimal acing ensures extended reel and bearing life. Back a materials and craftsmanship under normal use, cutting precision you can trust.:	rgoes red by	
R&R	Bedknives, Li	fetime Guaranteed			
2	R150453	3-4277	Bedknife - Single Lip	1	
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				
R&R	Rollers				
3	R8-3990	2-0949, 3-0321, 5-3939, 8-3990, Apr-49, Feb-39, May-26	Roller - Smooth Heavy Duty Tubular Steel	1	
		otion: Constructed with a the	rough shaft, this heavy duty roller uses tapered		
4	R1503850		Roller - Smooth UHMW Polyethylene	1	
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:				
Over	haul Kits				
6	R255-100	255-100	Overhaul Kit - Cutting Unit	1	





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	R254-79 Bearing C	ups; 2 ea.: R237-38 O-r	-4 Screws, R3255-7 Washers; 8 ea.: R254-78 ings, R237-54 O-rings, R253-101 Seals, R253 O Seals; 1 ea: R237-58 O-ring & R5-1458 Gas	-117 Seals,	
7	R13-3629	13-3629	Overhaul Kit - Cutting Unit	1	
	Cups, R257-5 Thru R253-101 Seals, R2	st Washers; 2 ea.: R19-9 253-117 Seals, R253-12.	76 Screws; 4 ea.: R254-78 Bearings, R254-79 9750 Bushings, R237-21 O-rings, R237-38 O- 2 Seals, R253-146 Seals, R254-72 Bearing Cu 5, R3-5002 Gaskets, R47-5640 Spacers, & R5-	rings, ps,	
Servi	ce Tools				
8	R51-0880	51-0880	Bedknife Screw Driver Tool	0	
		Easily install and remo	ve bed knife screws with the help of a ratchealloy steel.:	et with 3/8"	
Othe	r Parts Available				
10	R5-1462	5-1462	Nut - Castle	2	
11	R3272-16	3272-16	Pin - Cotter 5/32 x 1-1/4	2	
12	R3-5002	106-5409, 3-5002, Mar-97	Gasket - Cork Fits Side Case	2	
13	R47-4060	3-5430, 3-5440, 47-4060, 47-4060-01	Cover - Gear Housing	2	
14	R3255-7	3255-7, 76-5310	Washer - Lock 1/4 Ext Star Z	20	
15	R3252-4	32140-3, 32140-94, 3252-4	Screw - Cover	20	
16	R5-1458	106-5408, 5-1458	Gasket - Insp Plate	2	
17	R5-1460	5-1460	Cover - Inspection Plate	2	





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18	R11-8960	11-8960	Screw - w/Washer/Neoprene	6
19	R3-7445	3-7445	Stud	6
20	R3-4160	3-4160	Ring - Carrier LH	1
20	R3-4170	3-4170	Ring - Carrier RH	1
21	R3-3251	3-3251	Spring	2
22	R3-3996	3-3996	Retainer - Ratchet Ring	1
22	R3-3997	3-3997	Retainer - Ratchet Ring	1
23	R5-1463	5-1463, 5-1483	Gear - Pinion	2
24	R3-8386	3-8386	Nut - Lefthand Thread	2
25	R12-1190	12-1190	Gear - Ratchet	2
26	R252-6	252-6	Bearing - Pinion Gear	2
27	R3-9116	3-9116	Stud - Ratchet Gear RH Thrd	1
27	R3-9117	3-9117	Stud - Ratchet Gear LH Thrd	1
28	R281-3	281-3, 30-1090, 58-7250	Plug - Pipe 1/2	2
29	R3-7446	3-7446	Stud - Spacer Tube	2
30	R302-14	302-14	Fitting - Relief	2
31	R5-1464	5-1464, 5-1464-03	Handle - Throwout	2
32	R3283-1	3283-1	Pin - Drive Lock	2
33	R3-3892	3-3892, Nov-30	Sleeve - Throwout	2





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34	R237-21	237-21, 327-21	O-Ring	2	
35	R3-3891	3-3891	Finger - Throwout LH	1	
35	R3-3904	3-3904	Finger - Throwout RH	1	
36	R5-3820	253-102, 253-16, 5-3820	Seal - Oil Reel	2	
38	R237-54	237-35, 237-46, 237-54, 253-35, 353-308	O-Ring - Small	2	
39	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	11	
	Detail Description: Pre	2-Packaged in bags of 50:			
39	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	11	
40	R3-4275	3-4275	Shaft - Axle	1	
41	R3296-6	01-192-0280, 32118-2, 32127-14, 32127-15, 32146-12, 32146-6, 3296-32, 3296-6	Locknut - 3/8-24 ESNA	6	
42	R2-4219	2-4219	Nut - Adjustment Reel Brg	1	
43	R3273-14	3273-13, 3273-14	Screw - 5/16-24 x 1 Skt HD Cap Zinc	2	
44	R3257-3	3257-3	Key - Woodruff	2	
45	R3-7442	3-7442	Washer - Bottom Bed Bar	4	





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	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
46	R3-7443	3-7443	Washer - Top Bed Bar Pivot	4
47	R5-1461	5-1461	Pivot - Bed Bar	2
48	R5-3425	5-3425, Mar-63	Bolt - Stainless 7/16-20	4
49	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	6
50	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	6
	Detail Description: Us	se R254-79M installation m	andrel to properly install race.:	
51	R5-1457	5-1457	Gear - Main	2
52	R3-4001	3-4001, 95-1828	Hub - Ring Gear with Rivets	2
53	R3262-3	3262-3	Rivet - Ring Gear Hub	12
54	R237-38	237-38, 7-1393	O-Ring - Large	2
55	R253-101	253-101, 253-13, 253-25, 253-4, 47-4500, 84-8200	Seal - Oil Cover	2